

# CHOOSE YOUR MOTION



ROTARY



MULTI-POSITION



INDEXING



STEPPING



PICK AND PLACE



**2023**  
PRODUCT GUIDE  
Promotional

**ROTOMATION** I  
N  
C.  
Rotary Motion For Automation

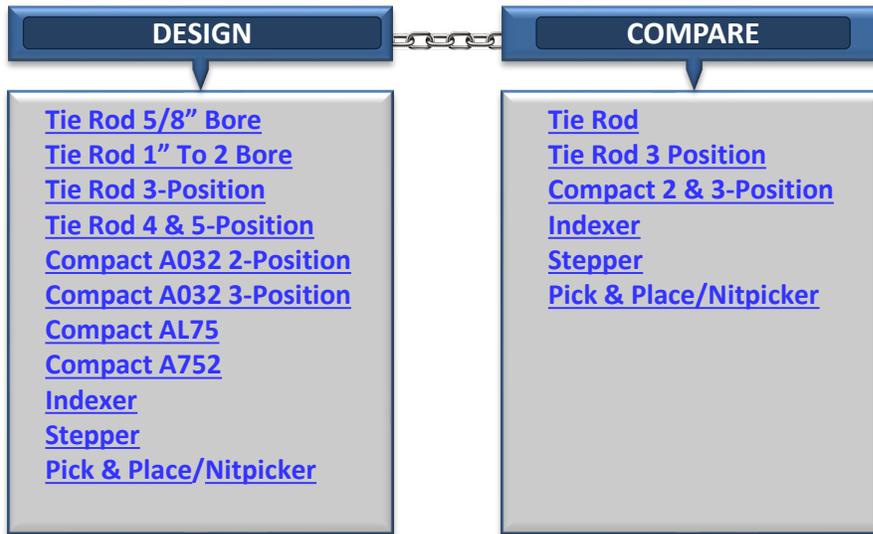


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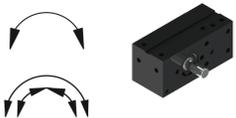
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## PAYMENT TERMS

Net 30 days.

Minimum order: \$25.00 list.

## DELIVERY

Lead-time varies according to the backlog, normally 2 to 21 days; confirm at time of order. **Expedited service:** \$85 or 10% (whichever is greater) charged per expedited item minus the standard discount. The shipping date will be estimated at the time of order.

## RETURNED UNITS

Request permission to return, provide the serial number, and obtain Return Material Authorization (RMA) number, see [more information](#).

**For Repair:** See [Repair Services information](#).

**For Credit:** The unit must be in new condition. Deduction for damaged parts and special parts unusable in production units. We will issue the distributor a credit of 60% of the original net price after the deductions above.

## OFFICE HOURS

Monday through Friday: 8:00 AM until 5:30 PM Eastern time.

## STOCK NUMBER

Rotomation issues a five-digit stock number to each unique actuator configuration when it is ordered. This number appears on your order acknowledgment, packing slip, invoice, and product label. This shorter number can be used instead of a part number for future orders if desired. The full part number will still show up on all documentation along with the stock number.

## PRODUCT CONFIGURATOR – [www.Rotomation.com/cad](http://www.Rotomation.com/cad)

Users can configure our products, preview, and download a solid model and/or a drawing in any format they need by visiting our website and clicking on any of the Configure Now buttons on product pages, or through the CAD menu. Stepping actuators and multi-position rotary actuators (other than A032) are not yet available online; just fill out a CAD request or contact our office. We will provide CAD files for specials and modifications upon request.

## SALES SUPPLIES - NO CHARGE

Training, Brochures, PDF Price Lists/Product Guide, Newsletters.

## DISPLAY UNITS

Cutaway units, including cutaway X2, are supplied on long-term loans. Permanent display units built to order at 35% of the list price. Sales kits of selected units in carrying case to order.

Please contact our office with any questions.



## END CAP OPTIONS

1. The following combinations can NOT be installed on one end of a SINGLE-CYLINDER:
  - Flow control (F) and Cushion (C). Instead, order cushions and install external flow controls.
  - Bumper (Q) and Cushion (C).
2. The following combinations can be installed on one end of a SINGLE-CYLINDER:
  - Flow control (F) and rotation adjuster (A).
  - Cushion (C) and rotation adjuster (A).
  - Bumper (Q) and rotation adjuster (A). See the “Add to C” column in the dimension table.
  - Flow control (F) and bumper (Q). See the “Add to C” column in the dimension table.
  - Flow control, bumper, and rotation adjuster. See the “Add to C” column.

## MAGNETIC PISTON AND SWITCH OPTIONS

1. Magnetic control option provides switches installed and tested. Magnets are installed in pairs in rotary applications even if only one switch is specified.
2. The magnet-only option (N) provides magnets installed as above allowing later installation of switches. N option may affect dimensions of the actuator in the same way that magnetic switch options do, see Dimensions and Specs pages.
3. Switches from other sources may operate on Rotomation actuators, but the factory cannot specify which ones and CAN NOT guarantee compatibility or performance.
4. Like most suppliers of electrical components, Rotomation CAN NOT accept returned switches.

**All switches, including those sold as replacements, are tested by Rotomation prior to shipment. The user should verify circuit connections before applying power.**

## STANDARD FEATURES

All actuators are equipped with ball bearings as standard, except A1, A12, A752 with hollow shaft option (HS) and AL75 with washdown (J) option.

All standard piston seals are made of internally lubricated highly saturated nitrile (HNBR).

## REORDERS

To duplicate a product in the field, you can reference the serial or stock number. If the number cannot be read from the label, peel it off and find the number stamped into the body.

## SPECIALS

Rotomation welcomes requests for specials. Specials can save the customer parts and engineering and improve the product. We stock blanks of many parts which we can modify quickly and easily to provide the majority of simple changes, usually with no effect on lead time. More complex specials may take a little longer but are often justified. We will assign a special, simplified model number to specials to avoid confusion in reordering. We can also declare a special to be proprietary to the OEM or distributor to protect their investment.

## STOCK NUMBERS

Do our extra-long part numbers drive you crazy?

We issue a five-digit stock number for each unique actuator configuration when it is ordered. You can find it on the label and reorder using this number if desired.



## ABOUT US

Delivering engineered solutions since 1967, the Rotomation Team prides itself on providing reliable, extremely configurable, and fully rebuildable pneumatic actuators for automation.

Choose rotation options from a bidirectional rotation between two, three, four, or five positions, and unidirectional rotation in steps. Any of these rotary motions can be combined with independently controlled linear motion in a single actuator.

Our actuators are used in applications for metalworking, assembly, testing, and packaging machinery for automotive, semiconductor, food, pharmaceutical, and other industries.

## RUGGED, PRECISE, RELIABLE

When your customer cannot afford downtime, you need components that will not fail! Rotomation actuators are built to the tightest tolerances and of the toughest materials available.

## CONFIGURABLE

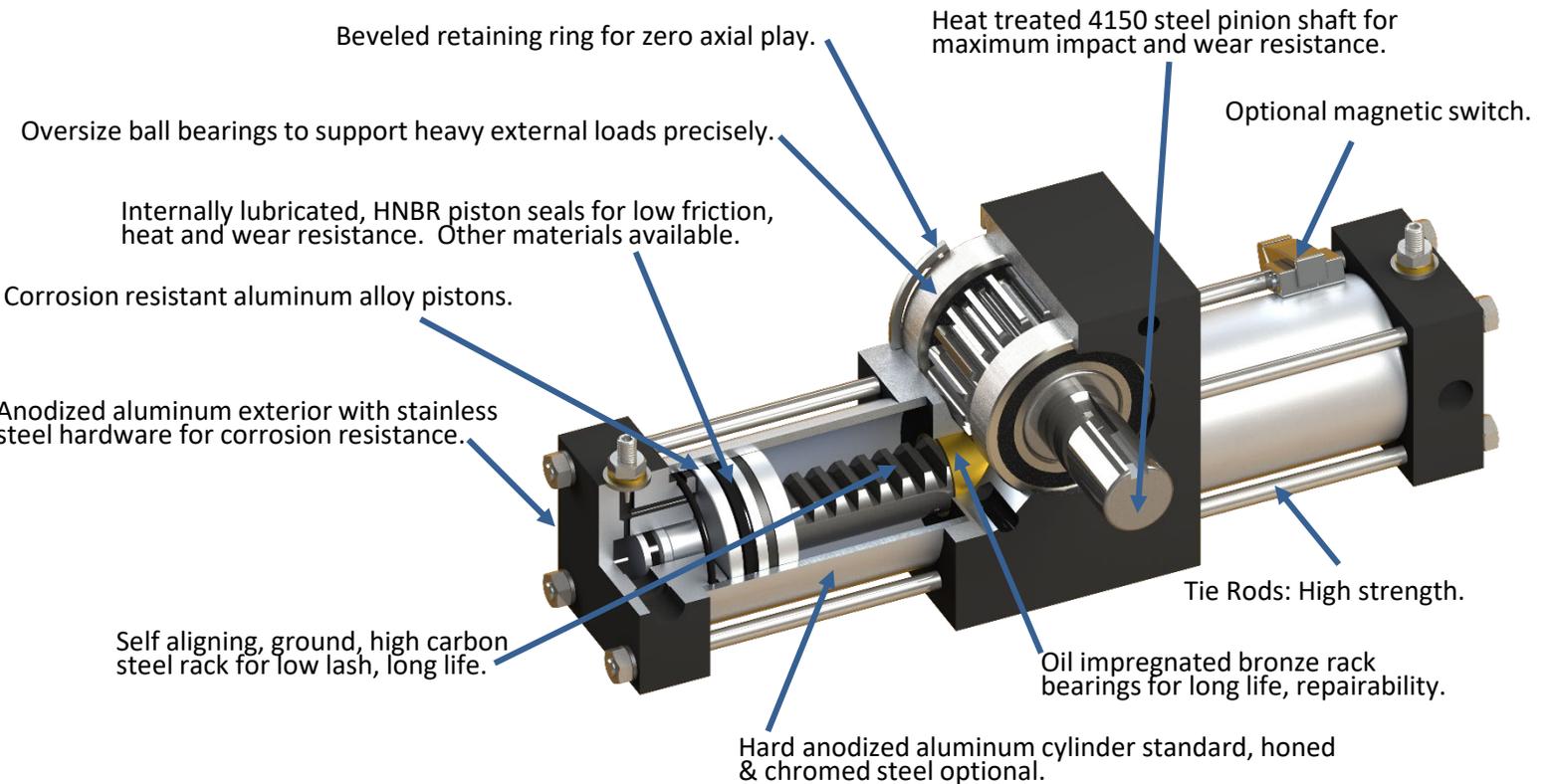
### DON'T LIVE WITH ONE SIZE FITS ALL

Our standard rotary actuators have billions of possible configurations. If you need help determining which type of actuator to use for your application, or the appropriate size to handle your load properly, we can help make sure the actuator you buy is the one you need.

- ✔ CONSULT WITH AN ENGINEER
- ✔ SELECT A SHAFT MOTION
- ✔ PICK A BASIC UNIT
- ✔ SPECIFY OPTIONS
- ✔ RECEIVE CAD MODEL OF UNIT AS CONFIGURED
- ✔ GET PROMPT DELIVERY

Specials? if you need a customized or custom-designed actuator beyond the standard configurations, our engineers can help you determine the best solution for your application. Send us your sketch. We will help you determine any modifications and additional parts required in order to make our actuator fit your application.

## ROTOMATION ACTUATORS ARE THE TOUGHEST AVAILABLE



## WHAT TO EXPECT SERVICES



### DEDICATED TO YOUR SUCCESS

Rotomation is dedicated to your success, so we provide the best customer service we can. When you do business with Rotomation, you get specialized engineering services, personalized customer service, and targeted technical support.

### 5 ★★★★★ SERVICES



DESIGN & MANUFACTURING



CUSTOMER SERVICE & SUPPORT



QUALITY ASSURANCE



RAPID TURNAROUND



PRODUCT LONGEVITY

### TROUBLESHOOTING GUIDANCE

We will help you with any issues using our actuators with your application, guide you through critical initial steps to determine the root cause, and provide you with specific suggestions to prevent future reoccurrence. We will stand by your side until your actuator issues are fully resolved, and you're back in business.

### CAD SERVICES

Help yourself! RotoCAD will assist you in configuring the actuator you need. If you can't find the CAD files you need in our online configurator, we will create and send them to you. Visit [www.Rotomation.com/cad](http://www.Rotomation.com/cad).

### TESTING

#### QUALITY YOU CAN COUNT ON

Rotomation tests 100% of the actuators we sell before shipment to assure conformance to published ratings and specifications. If you need us to perform additional testing of any nature, we will be glad to setup special testing for your actuator. Our capabilities include, but are not limited to, performance, life cycle, and leak tests.

### PRODUCT REBUILD

#### RESTORED LIKE NEW

Rotomation actuators stand up to millions of operations under heavy load and are fully rebuildable even if the warranty expired years ago, provided the main body hasn't suffered catastrophic damage. Our technicians rebuild units in our own shop, returning your actuator to like-new operation, with a quick turnaround. Or we will supply you the parts and documentation so you can do it yourself.

If you ever have to return a product to us for repair or refund, we will resolve your return as promptly and efficiently as possible to minimize any potential impact on your operations.



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 **The Rotomation Team strives to deliver expert customer service. We look forward to serving you.**

## REVIEWS



Holy cow! these people are rock stars! I have a Rotomation on our canning line. So, the canning manufacturer was the one who actually bought the equipment from Rotomation but about a million cans and four years later I'm well out of any warranties. Anyway, it started off I needed just a small part for repair on the Rotomation. They overnighted it at no charge!

- Bob Southard, Burnt Hickory Brewery

Norman, no one gives the outstanding quality of technical support that you do. It is my opinion that is the reason for our getting orders and why you can get as much business as you want. To even get commercial responses from most firms is difficult but technical ones on the level you offer simply do not exist. Many thanks!

- Richard Magnus, W.R. Magnus

Dear Mr. Lane,

It is with great pleasure that I tell you, on behalf of the whole Nammo Space team, that the launch of our first hybrid-sounding rocket was a complete success. As part of the Ground Support Equipment for this launch (as well as during the static test campaign), the 3 position actuators that we acquired from you were used to fill the propellant in the rocket and to pressurize the full system. Both actuators worked perfectly fine and we are very happy with their behavior. You can find attached a picture of the installation of the A32 actuator on the launch pad with the rocket already in position.

- Bastien Haemmerli, NAMMO

Norman, I pass by this indexer often. It is an X3-120-CW-S75-3F1-3C-E that you sold me in 2005. It just keeps plugging away.

- Roger Brown



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### AS7 Compact Rotary Actuator

## Rotomation's Engineers Deliver Custom Solution For AMT

Controlling drive pressure to ensure jam-free conveyance is paramount for moving empty plastic bottles at high speed between the blow molder and the filling equipment for AMT (Advanced Manufacturing Technology).

Their original solution was a safety hazard, bulky, and difficult to service and adjust.

Rotomation's solution was the AS7, a custom rotary actuator designed just for this application. The built-in directional control valve reduced the number of air lines to 1. Fixed orifices control the speed, eliminating the need for adjustment at assembly and reduced problems in the field due to user error. Built-in rotation adjustments made it easy to set. Mounting became quick and simple, with just 2 bolts, the air line, and a special lighted cable for the valve. The actuator is protected from damage by washdown and has no pinch points. The AS7 is now used for all AMT's products of this type.

Your applications are UNIQUE, so are our Actuators! We are happy to discuss your requirements and present a solution that works for you, not one you must work around.

### Simplify Production, Reduce Costs & Improve Safety



?

Air cylinder driving a lever attached to square damper shaft. Adjustable stops, directional control valve, related plumbing.

- ⊗ Bulky
- ⊗ Complex mounting
- ⊗ Hard to service, adjust

!

Streamlined, safer, built-in rotation adjustments, simple mounting.

- ✓ Reduced costs
- ✓ Improved safety
- ✓ Simplified production

## CONFIGURE & DOWNLOAD CAD FILES - [www.Rotomation.com/cad](http://www.Rotomation.com/cad)

Rotomation Rotary Actuators have billions of standard configurations. To better assist our customers, we developed RotoCAD, our online CAD configuration tool. Use RotoCAD to easily configure the correct product to meet your application needs.

### Why use RotoCAD?

- Accurate and concise, configured to order rotary actuators.
- Quick turnaround.
- See what options benefit you and inspect every detail in real-time.
- Instant Updates – preview the exact product you’ve customized.
- Downloadable 2D or 3D models in 30 different file formats.

Our Engineers are available to consult with and welcome your questions, call our office at (386) 676-6377.

#### A032 Rotary Actu...

Need Guidance? Click the information icons next to each feature.

Please use the information icons for help.

Shaft Keyway Orientation

Bumpers

Preloaded Keyway

Adjustable Rotation

Magnetic Control

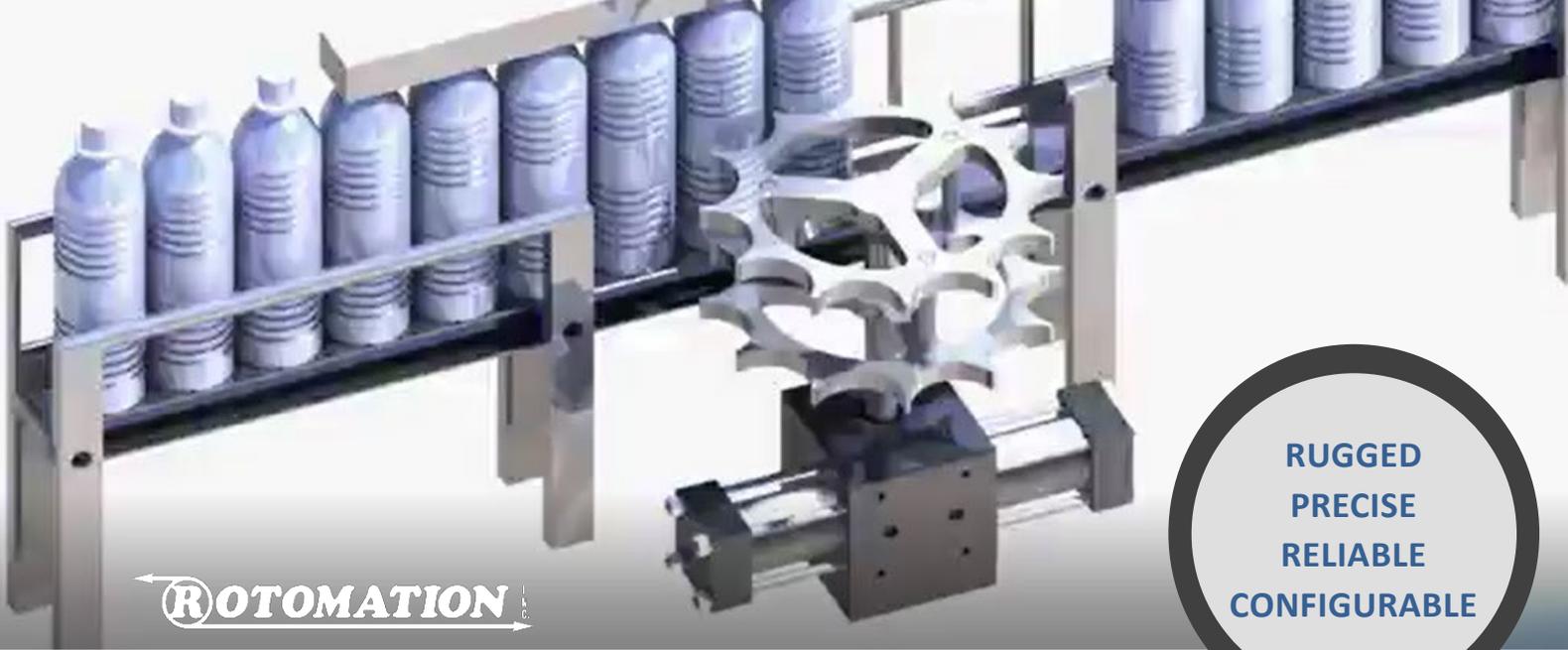
Seals

Port Position

Mount Plates

Multi-position actuators (except A032), Steppers, and specials are not available through RotoCAD. Contact our office and we will get you the model you need within a day.





**RUGGED  
PRECISE  
RELIABLE  
CONFIGURABLE**

# PICK YOUR MOTION

Then Customize The Actuator That Fits Your Application

## Rotary Actuators

Provide back and forth rotation between two positions, like a windshield wiper.



## Multi-Position Rotary Actuators

Multi-position actuators provide back and forth rotation between three, four, or five positions in any sequence. We offer complete flexibility in choosing your positions and shaft orientation.



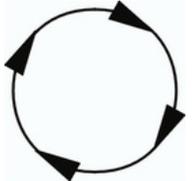
## Indexing Actuators

Indexing Actuators provide unidirectional rotation in fixed precise steps to hard stops. These actuators also prevent backward rotation and feature no accumulating error.



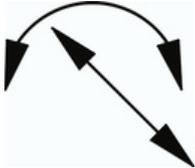
## Stepping Actuators

Stepping Actuators provide unidirectional rotation in steps, like indexing actuators, but without the hard stops. This means that they will apply torque for a given amount of rotation and then coast to a stop unless there is something external that stops the load. Unlike competitive products with add-on clutch housings, Rotomation stepping actuators have a fully integrated clutch-bearing assembly for solid support of your load.



## Pick & Place Actuators

Basic pick & place actuators combine a rotary section with a linear cylinder to provide independently-controlled linear and rotary motion. Also known as multi-motion actuators, the rotary section is typically a two-position rotary actuator but in certain cases we can provide indexing, stepping, or multi-position rotary actuators (contact us for more information).

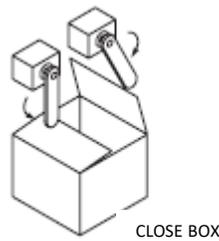
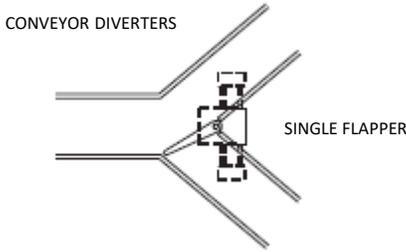


# Rotary Actuator Applications

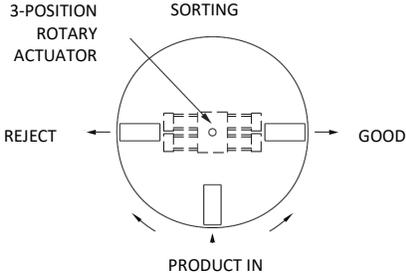
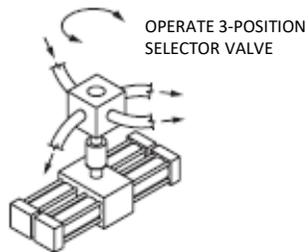
Watch videos on our youtube channel



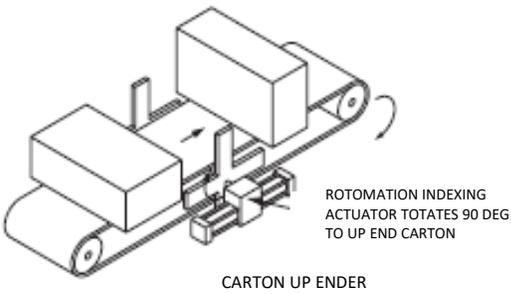
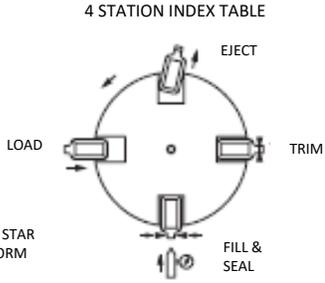
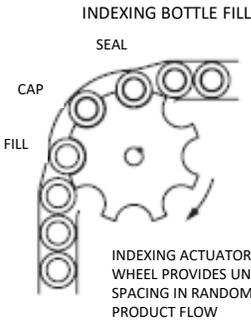
## Rotary Actuators



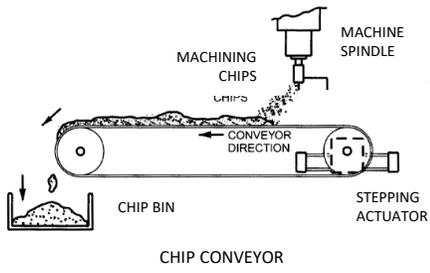
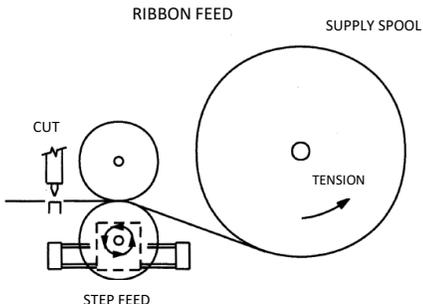
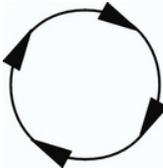
## Multi-Position Actuators



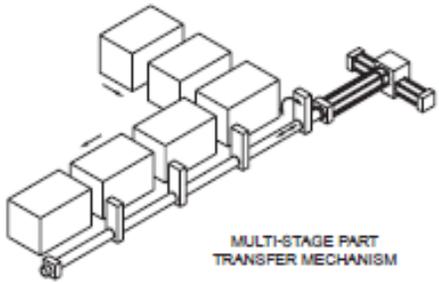
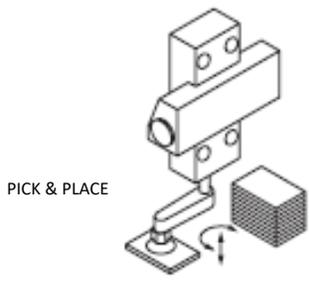
## Indexing Actuators



## Stepping Actuators



## Pick & Place Actuators



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## CUSTOM ACTUATORS

Rotomation welcomes requests for special actuators because we understand how they can save our customers money by reducing the cost of extra parts or engineering time and/or improving their product or process. About 40% of the actuators we produce have some non-standard feature to better adapt to the customer's load or working conditions.

For more specialized applications or actuators that do not conform to the same principles of our standard product line, our expert team of design engineers will work with you to establish specifications tailored to meet your specific requirements, then they will design, develop and test a new product from the ground up if required. Whether you need one unit or thousands, we will produce what you need quickly and at a reasonable price.

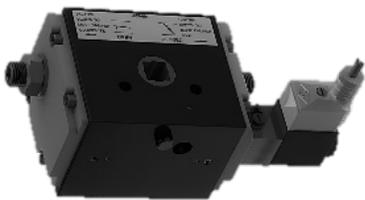
We assign a special code in the part number of every special actuator that points to a unique bill of material that contains all the specifications and modifications necessary to reproduce a specific special actuator to simplify reordering. Upon request, we can also declare a special actuator to be proprietary to the OEM or distributor who ordered it originally to protect their investment.

### CUSTOM-MADE ACTUATORS

If your application requires an actuator completely different from the products we offer, in form or function, we can create a solution for your application.



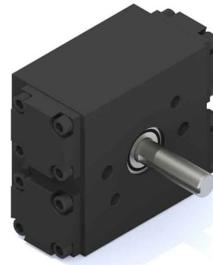
Custom-made rotating gripper.



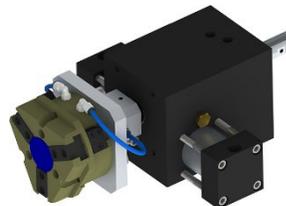
Custom-made damper actuator.

### CUSTOMIZED ACTUATORS

If your application requires a simple modification to one or more parts on one of our standard units or you need us to make one of our standard actuators in some other material due to special environmental requirements, we'll be glad to help you. See a few examples of recent customizations made for some of our customers below.



Customized extra compact rotary actuator, based on our standard A752.



Special X3 indexing actuator with integrated dual channel air manifold to provide air to a gripper installed on a custom Shaft Mounting Adapter.



Special 316 stainless steel A42 rotary actuator.

# TIE ROD ROTARY ACTUATORS SINGLE & DUAL RACKS



Single rack actuators are designed for general applications where reliability and durability are important and where a small amount of lash (free rotary play of the shaft) is tolerable. Fifteen standard rotations, from 30 to 730°, and special rotations available up to 1,080°.

Dual rack actuators have the additional advantages of double torque and zero lash at the ends of the rotation without increasing the footprint of the actuator.

	STANDARD ROTATIONS (degrees)	SHAFT SIZES (dia.)	TORQUE (at 80 psi)	BEARING RATINGS (lbs.)	PORT SIZE	AVAILABLE OPTIONS
<b>A01</b> 	15 angles, from 30 to 730	Standard: .250" Options: .187" & D .250"	6 in-lbs.	Radial: 77 Axial: 19	10-32 UNF or 1/8 NPT	A, C, D, F, MP, MS, Q, T, V, VT
<b>A1</b> 	15 angles, from 30 to 730	Standard: .375" Options: .250", D .375", & HS .375" I.D.	12 in-lbs.	Radial: 305 Axial: 76	10-32 UNF or 1/8 NPT	A, C, D, F, HS, MP, MS, Q, T, V, VT
<b>A12</b> 	15 angles, from 30 to 730	Standard: .375" Options: .250", D .375", & HS .375" I.D.	24 in-lbs.	Radial: 305 Axial: 76	10-32 UNF or 1/8 NPT	A, C, D, F, HS, MP, MS, Q, T, V, VT
<b>A2</b> 	15 angles, from 30 to 730	Standard: .500" Options: D .500" & HS .375" I.D.	39 in-lbs.	Radial: 1,030 Axial: 257	1/8 NPT	A, C, D, F, HD, HS, J, MP, MS, Q, T, V, VT
<b>A22</b> 	15 angles, from 30 to 730	Standard: .500" Options: D .500" & HS .375" I.D.	78 in-lbs.	Radial: 1,030 Axial: 257	1/8 NPT	A, C, D, F, J, HD, HS, MP, MS, Q, T, V, VT
<b>A3</b> 	15 angles, from 30 to 730	Standard: .750" Options: D .750", HS .750", & HS .625"	119 in-lbs.	Radial: 2,020 Axial: 500	1/4 NPT	A, C, D, F, HD, HS, J, MP, MS, Q, T, V, VT
<b>A32</b> 	15 angles, from 30 to 730	Standard: .750" Options: D .750", HS .750", & HS .625"	238 in-lbs.	Radial: 2,020 Axial: 500	1/4 NPT	A, C, D, F, J, HD, HS, MP, MS, Q, T, V, VT
<b>A4</b> 	15 angles, from 30 to 730	Standard: 1.000" or 1.125" Options: D 1.000", D 1.125", & HS .750"	277 in-lbs.	Radial: 2,020 Axial: 500	1/4 NPT	A, C, D, F, HD, HS, J, MP, MS, Q, T, V, VT
<b>A42</b> 	15 angles, from 30 to 730	Standard: 1" or 1.125" Options: D 1", D 1.125", & HS .750"	554 in-lbs.	Radial: 2,020 Axial: 500	1/4 NPT	A, C, D, F, J, HD, HS, MP, MS, Q, T, V, VT

**TABLE LEGEND:**

- A:** Adjustable Rotation
- C:** Cushions
- D:** Double Ended Shafts
- F:** Flow Controls

- HD:** Heavy Duty (A or K)
- HS:** Hollow Shaft
- J:** Washdown Protection
- MP:** Mount Plates
- MS:** Magnetic Switches

- Q:** Bumpers
- T:** Hydraulic Service Seals
- V:** Fluorocarbon Seals
- VT:** Fluorocarbon Hydraulic Service Seals



# THREE-POSITION TIE ROD ROTARY ACTUATORS DUAL RACKS



Rotomation's 3-position actuators provide an additional intermediate position, also known as reference position (RP) using internal stops. They share the same footprint of our standard dual rack rotary (2-position) actuators but provide the output torque equivalent to our single rack rotary actuators.

	TOTAL ROTATION (degrees)	SHAFT SIZES (dia.)	TORQUE (at 80 psi)	BEARING RATINGS (lbs.)	PORT SIZE	AVAILABLE OPTIONS
<a href="#">A12</a> 	From 30 to 730 total	Standard: .375" Options: .250", D .375", & HS .375" I.D.	12 in-lbs.	Radial: 305 Axial: 76	10-32 UNF or 1/8 NPT	A, C, D, F, HS, MP, MS, Q, T, V, VT
<a href="#">A22</a> 	From 30 to 730 total	Standard: .500" Options: D .500" & HS .375" I.D.	39 in-lbs.	Radial: 1,030 Axial: 257	1/8 NPT	A, C, D, F, HD, HS, J, MP, MS, Q, T, V, VT
<a href="#">A32</a> 	From 30 to 730 total	Standard: .750" Options: D .750", HS .750", & HS .625"	119 in-lbs.	Radial: 2,020 Axial: 500	1/4 NPT	A, C, D, F, HD, HS, J, MP, MS, Q, T, V, VT
<a href="#">A42</a> 	From 30 to 730 total	Standard: 1.000" or 1.375" Options: D 1.000", D 1.375", & HS .750"	277 in-lbs.	Radial: 2,020 Axial: 500	1/4 NPT	A, C, D, F, HD, HS, J, MP, MS, Q, T, V, VT

**TABLE LEGEND:**

- A:** Adjustable Rotation
- C:** Cushions
- D:** Double Ended Shafts
- F:** Flow Controls

- HD:** Heavy Duty (A or K)
- HS:** Hollow Shaft
- J:** Washdown Protection
- MP:** Mount Plates
- MS:** Magnetic Switches

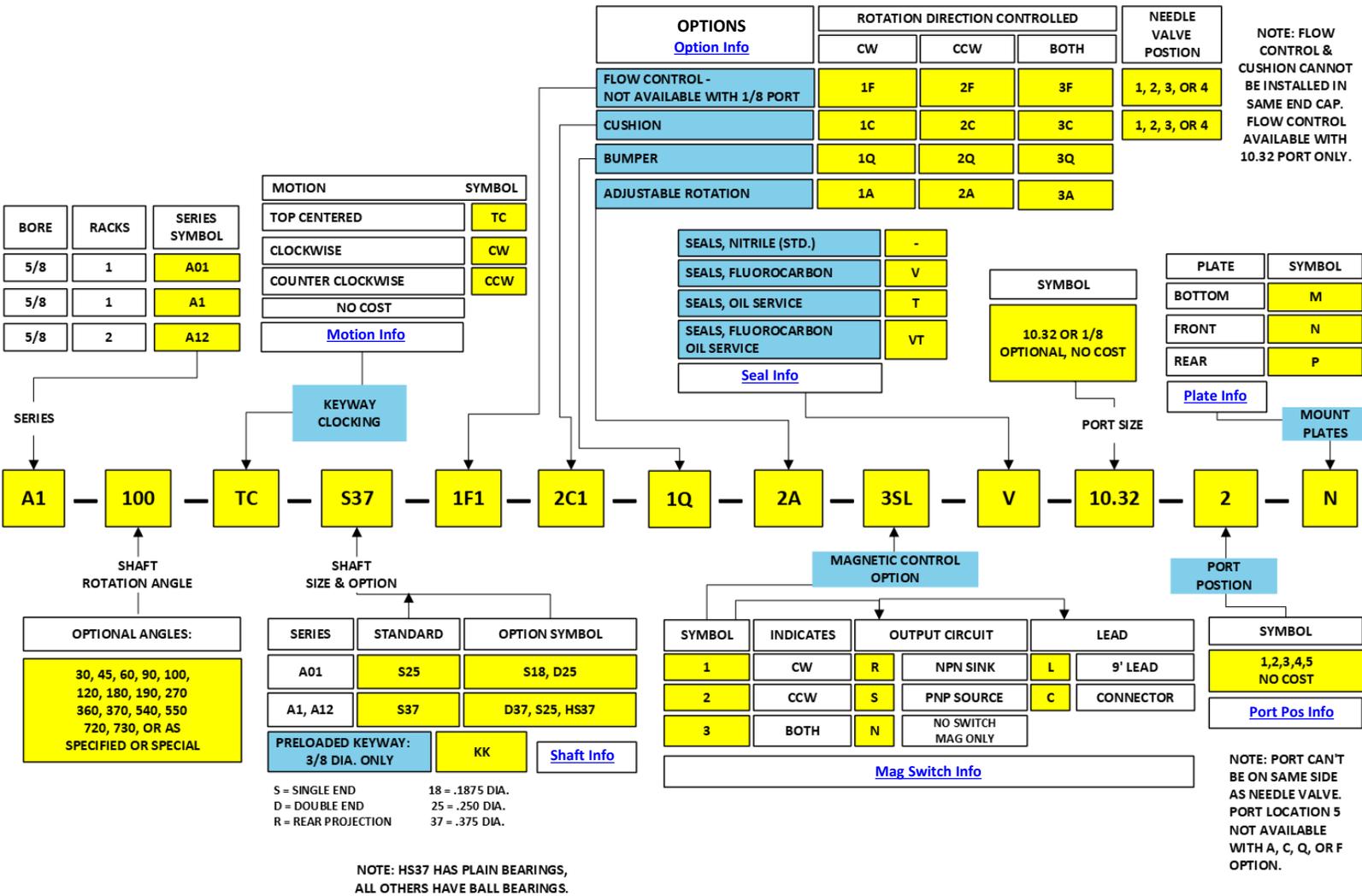
- Q:** Bumpers
- T:** Hydraulic Service Seals
- V:** Fluorocarbon Seals
- VT:** Fluorocarbon Hydraulic Service Seals



# DESIGN YOUR 5/8 BORE



## CONFIGURATOR LINK



When an option is not required, leave the box blank.

Rotomation can provide units to almost any configuration. Contact our office for special requirements.

To expedite the order of a duplicate of a prior unit, you can reference the serial or stock number. If the number cannot be read from the label, peel it off and find the number stamped into the body.

Extension cables for magnetic switches with the connector option are available and must be ordered separately ([mag switch info](#)). Switches can be purchased and installed in the field for actuators ordered with the switch only (3N option).

**SEAL REPAIR KITS AVAILABLE**  
 Contact our office for information (386) 676-6377

### CALCULATED TORQUE IN INCH-POUNDS

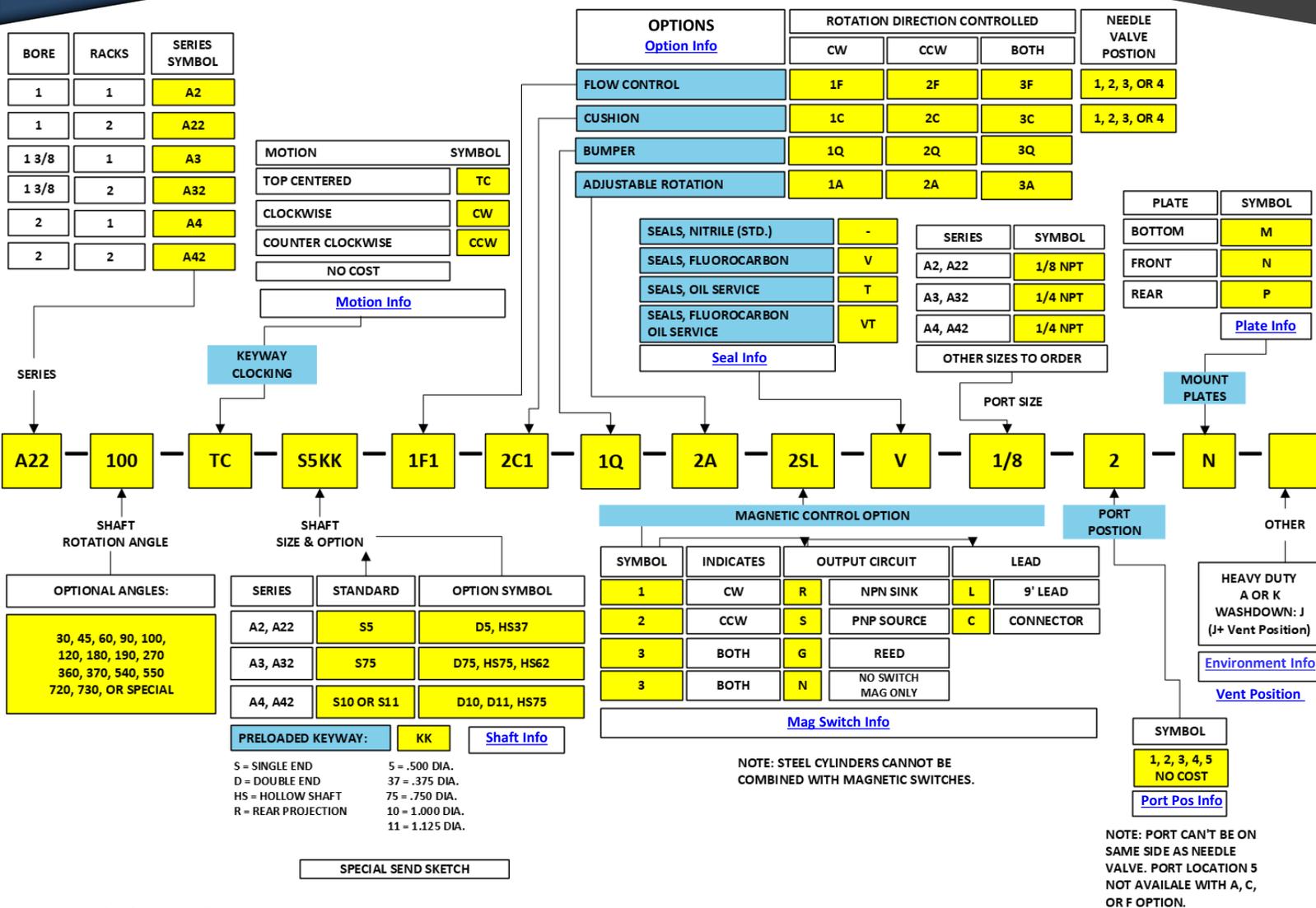
Deduct 10% for friction

UNIT	TORQUE FACTOR	MAX PSI	MAX TORQUE	OPERATING PRESSURE IN PSI					
				25	50	60	80	100	200
A01	.077	250	19	1.9	3.9	4.6	6	8	15
A1	.153	250	38	3.8	7.7	9.2	12	15	31
A12	.306	250	77	7.7	15	18	24	31	61

# DESIGN YOUR 1"-2" BORE



## CONFIGURATOR LINK



When an option is not required, leave the box blank.

Rotomation can provide units to almost any configuration. Contact our office for special requirements.

To expedite the order of a duplicate of a prior unit, you can reference the serial or stock number. If the number cannot be read from the label, peel it off and find the number stamped into the body.

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**SEAL REPAIR KITS AVAILABLE**  
 Contact our office for information (386) 676-6377

### CALCULATED TORQUE IN INCH-POUNDS

Deduct 10% for friction

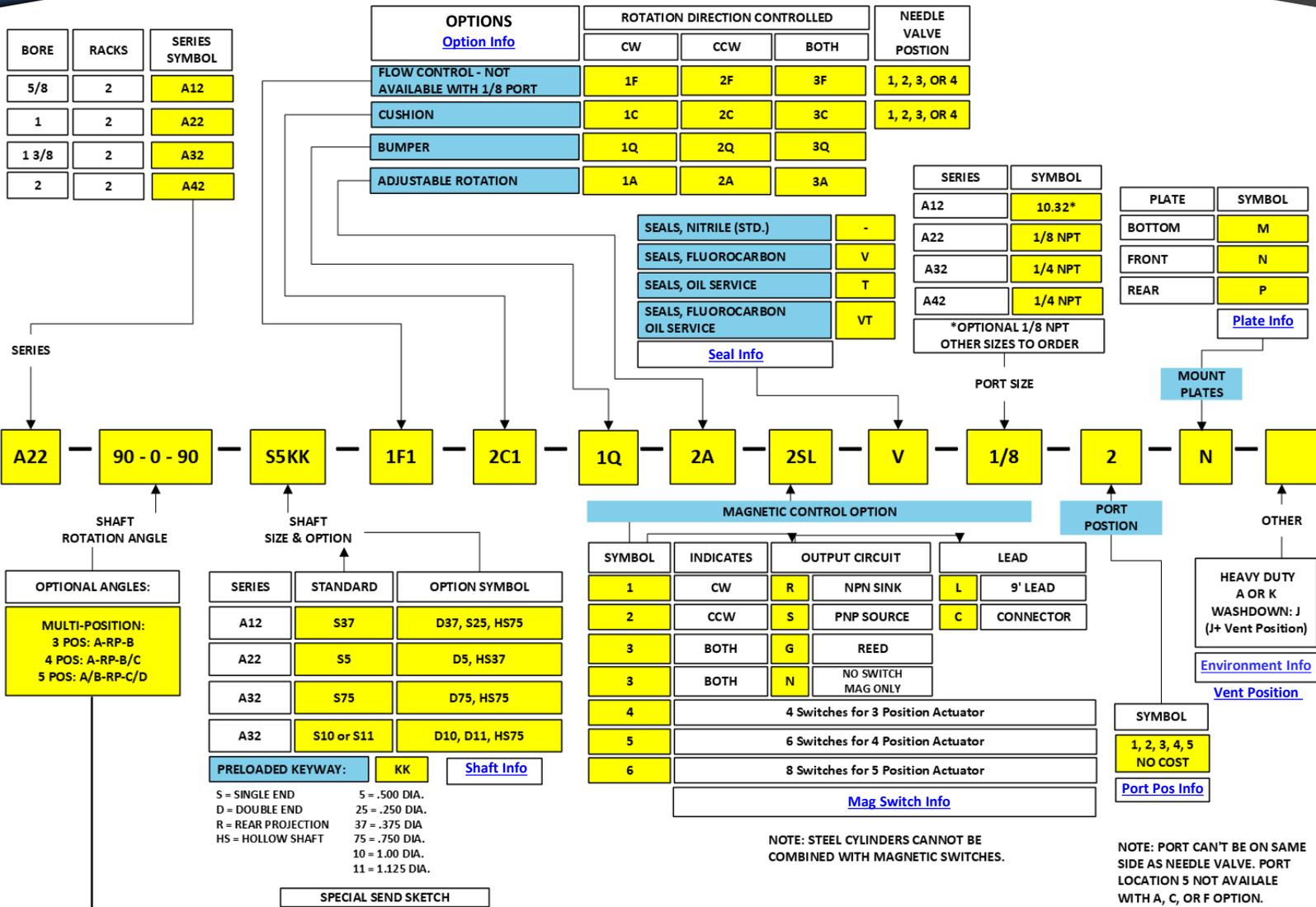
UNIT	TORQUE FACTOR	MAX PSI	MAX TORQUE	OPERATING PRESSURE IN PSI					
				25	50	60	80	100	200
A2	0.49	250	123	12	25	29	39	49	98
A22	0.98	250	245	25	49	78	78	98	196
A3	1.49	250	373	37	75	119	119	149	298
A32	2.98	250	745	75	149	238	238	298	596
A4	3.46	250	865	87	173	277	277	346	692
A42	6.92	200	1384	173	346	554	554	692	1384

High pressure option (HP) should be used for pressures exceeding 250 psi.

# DESIGN YOUR 1"-2" BORE 3-POSITION



[REQUEST A CAD](#)

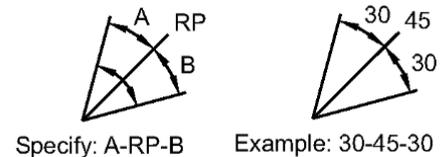


### 3-POSITION ACTUATOR

Uses internal stops for drive to any of three positions in any sequence. Use torque factor of A1, A2, A3, or A4. Three-position also available on A032, but different principle.

To specify the keyway positions desired in a 3-position dual rack actuator:

- Determine central reference point RP at 0 to 360 deg. Clockwise from 12:00.
- Determine angle CCW from RP: A.
- Determine angle CW from RP: B.



### CALCULATED TORQUE IN INCH-POUNDS

Deduct 10% for friction

UNIT	TORQUE FACTOR	MAX PSI	MAX TORQUE	OPERATING PRESSURE IN PSI					
				25	50	60	80	100	200
A12	.153	250	38	3.8	7.7	9.2	12	15	31
A22	0.49	250	123	12	25	29	39	49	98
A32	1.49	250	373	37	75	119	119	149	298
A42	3.46	250	865	87	173	277	277	346	692

High pressure option (HP) should be used for pressures exceeding 250 psi.

### SEAL REPAIR KITS AVAILABLE

Contact our office for information (386) 676-6377

# 4 & 5-POSITION DUAL RACK TIE ROD



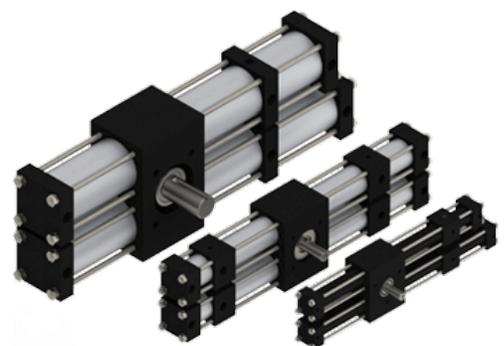
With internal stops and one or two sets of auxiliary cylinders used for the two or three intermediate positions, respectively, our four and five-position actuators are built to resemble their two-position counterparts, except for the external auxiliary cylinders that add to the overall length of the unit.

Available in all our tie rod actuator sizes, with the same lead time as our regular [rotary actuators](#), these actuators offer extreme configurability and reliable, repeatable positioning at a cost much lower than a servo motor system but their positions are not programmable. Like our [three-position actuators](#), the output torque on these units is that of a single rack unit. They can rotate to any of its 4 or 5 positions in any sequence from any existing position by simply activating the proper directional control valve configuration.

**Features:**

- Rotate to any of the 4 or 5 positions in any direction and any sequence
- Extremely configurable to fit your specific needs
- Various rotation angles in almost any combination with flexible reference position
- Select from the same shaft options available in our regular rotary actuators
- Optional magnetic switches in various configurations
- Optional rotation adjusters, bumpers, cushions, flow controls<sup>1</sup>

<sup>1</sup>Only flow controls can affect all positions; other control options affect end positions only.



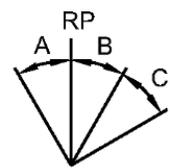
**KEYWAY CLOCKING FOR FOUR OR FIVE-POSITION ACTUATORS**

Pairs of auxiliary cylinders and pistons with stop rods added to three-position actuators provide additional intermediate keyway stop positions. All positions are accessible in any sequence. Note that intermediate end caps are vented; filters or mufflers should be installed on vents to exclude dust and other contaminants, or the vents plumbed to clean, dry area.

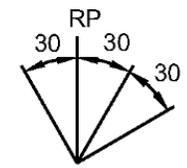
**FOUR-POSITION ACTUATOR**

To specify the keyway positions desired in a 4-position dual rack actuator with auxiliary cylinders:

- 1) Determine an inner reference position RP at 0 to 360 deg. Clockwise from 12:00.
- 2) Determine angle CCW from RP: A.
- 3) Determine angles CW from RP: B&C.
- 4) Enclose RP with dashes, separate others with slash.



Specify: A-RP-B/C

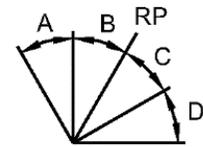


Example: 30-0-30/30

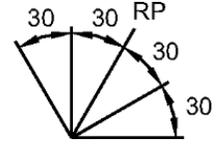
**FIVE-POSITION ACTUATOR**

To specify the keyway positions desired in a 5-position dual rack actuator with auxiliary cylinders:

- 1) Determine an inner reference position RP at 0 to 360 deg. Clockwise from 12:00.
- 2) Determine angles CCW from RP: A, B.
- 3) Determine angles CW from RP: C, D.
- 4) Enclose RP with dashes, separate others with slash.

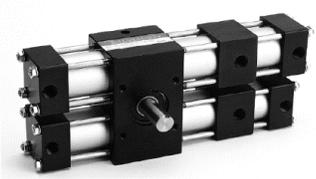


Specify: A/B-RP-C/D



Example: 30/30-30-30/30

Shown: four-position A22-30-0-30/30-S5-1/8-4



Contact our office for CAD and/or part number configurations.

Rotomation's compact rotary actuators are designed for applications where high torque in a small space is important. Their unitized construction minimizes space requirements and provides a clean appearance. Specific characteristics and features of each series.

## 2 and 3 Position Compact Rotary Actuators

STANDARD ROTATIONS (degrees)	SHAFT SIZES (dia.)	TORQUE (at 80 psi)	BEARING RATINGS (lbs.)	PORT SIZE	AVAILABLE OPTIONS
<a href="#">A032 2-Position</a>  30,45,60, 90, 100, 120, 180, 190	Standard: .375" & R .375" Options: D .375", .250", R .250", 8mm, R 8mm, & D 8mm	9 in-lbs.	Radial: 305 Axial: 76	10-32	A, MP, MS, Q, V
<a href="#">A032 3-Position</a>  45-0-45 50-0-50 90-0-90 95-0-95	Standard: .375" & R .375" Options: D .375", .250", R .250", 8mm, R 8mm, & D 8mm	Toward End Positions: 9 in-lbs. Toward Center Position: 4.5 in-lbs.	Radial: 305 Axial: 76	10-32	A, MP, MS, Q, V
<a href="#">AL75</a>  50, 95	Standard: .250", D.250", R .250" Options: None	Varies 7-11 in-lbs.	Radial: 77 Axial: 19	10-32	A, J, MS, Q
<a href="#">A752</a>  30, 45, 60, 90, 100, 120, 180, 190	Standard: .375" Options: HS .375" & D .375"	35 in-lbs.	Radial: 305 Axial: 76	10-32 or 1/8 NPT	A, C, HS, MS, Q, T, V, VT

### TABLE LEGEND:

<b>A:</b> Adjustable Rotation	<b>HD:</b> Heavy Duty (A or K)	<b>Q:</b> Bumpers
<b>C:</b> Cushions	<b>HS:</b> Hollow Shaft	<b>R:</b> Rear Projection Shaft
<b>D:</b> Double Ended Shafts	<b>J:</b> Washdown Protection	<b>T:</b> Hydraulic Service Seals
<b>F:</b> Flow Controls	<b>MP:</b> Mount Plates	<b>V:</b> Fluorocarbon Seals
	<b>MS:</b> Magnetic Switches	<b>VT:</b> Fluorocarbon Hydraulic Service Seals

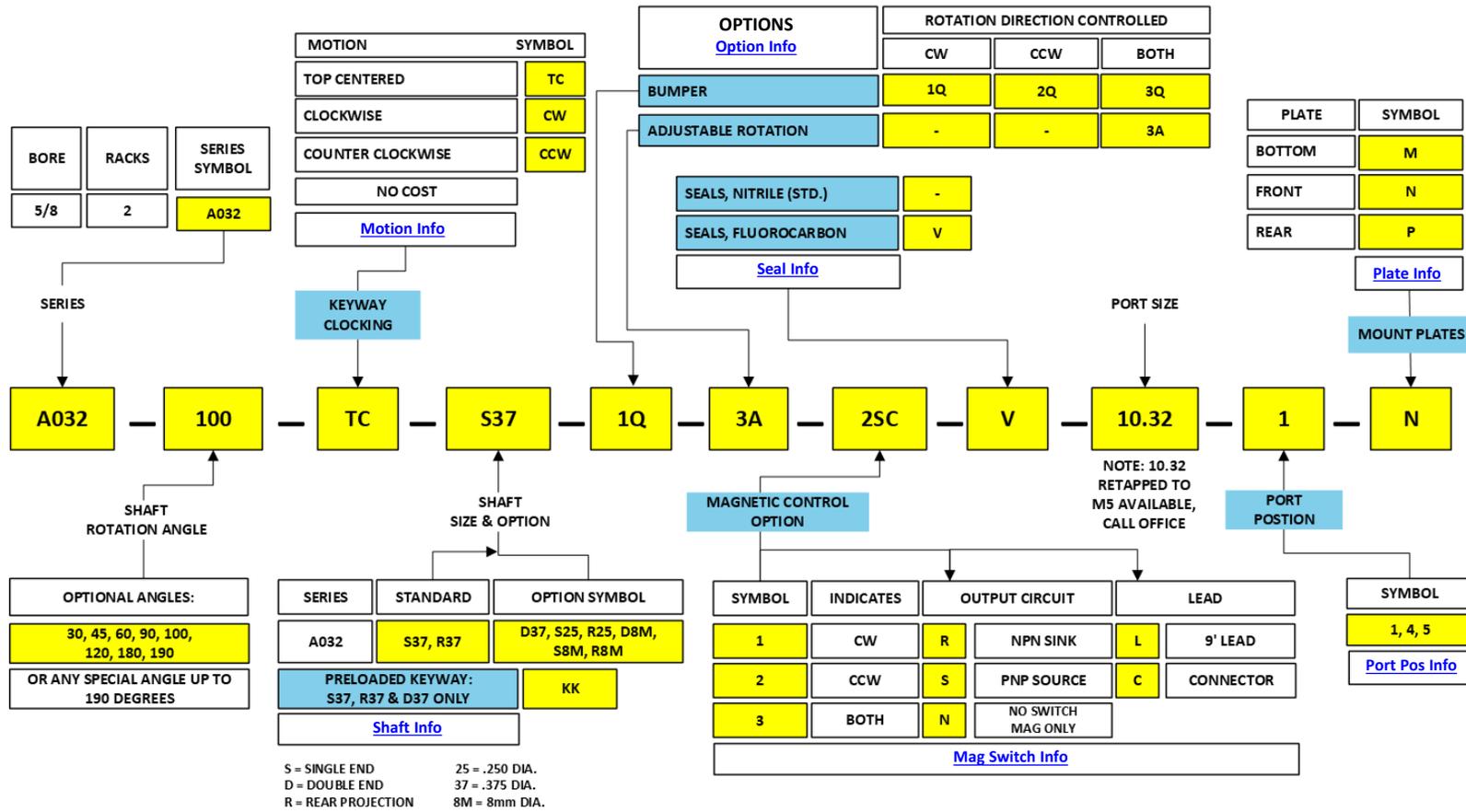


# DESIGN YOUR A032

## 2-POSITION



[CONFIGURATOR LINK](#)



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To expedite the order of a duplicate of a prior unit, you can reference the serial or stock number. If the number cannot be read from the label, peel it off and find the number stamped into the body.

Extension cables for magnetic switches with the connector option are available and must be ordered separately ([mag switch info](#)). Switches can be purchased and installed in the field for actuators ordered with the switch only (3N option).

### CALCULATED TORQUE IN INCH-POUNDS

Deduct 10% for friction

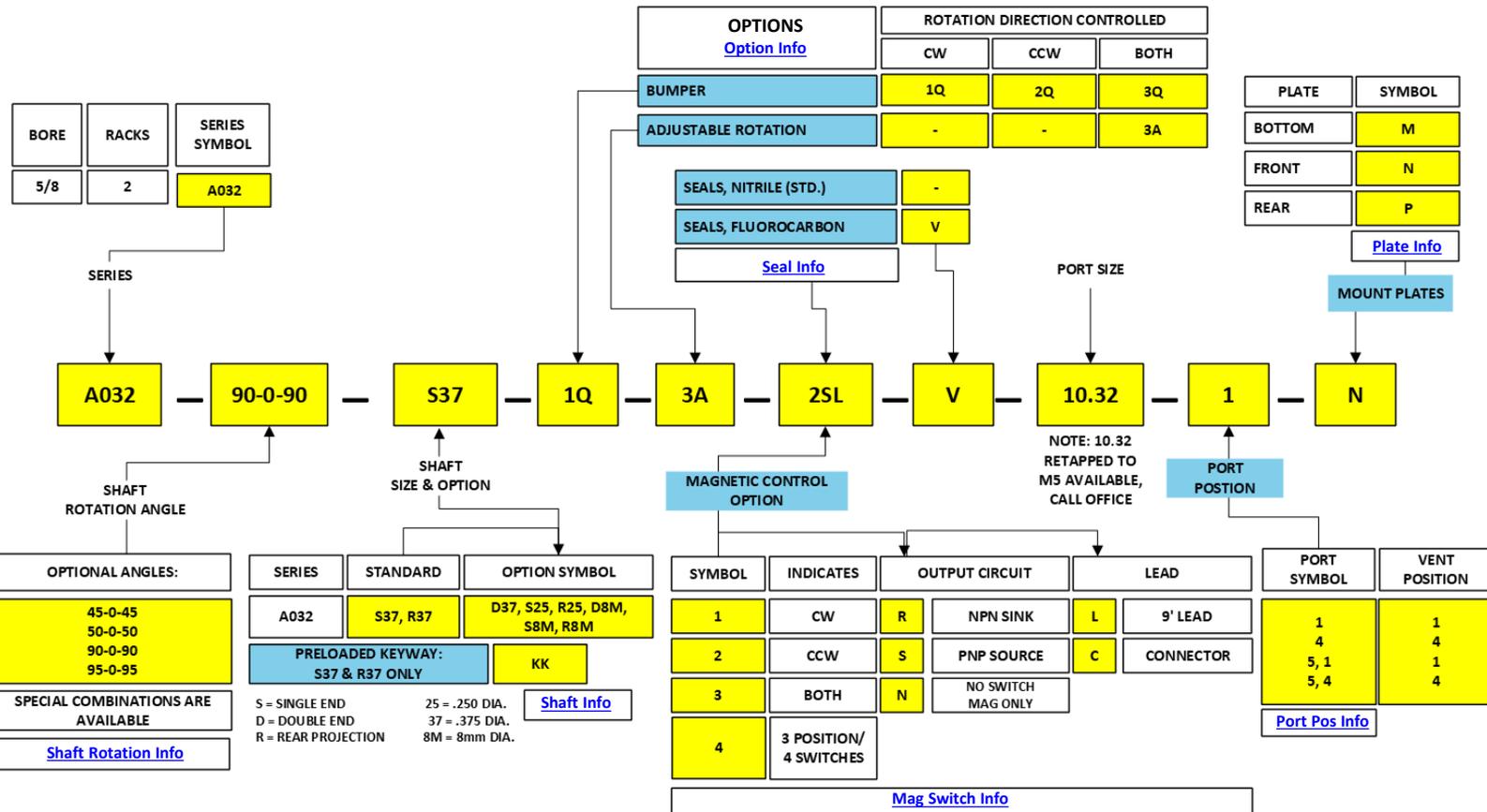
TORQUE FACTOR	MAX PSI	MAX TORQUE	OPERATING PRESSURE IN PSI					
			25	50	60	80	100	200
0.115	150	17	2.9	5.8	6.9	9	12	-

# DESIGN YOUR A032

## 3-POSITION



[CONFIGURATOR LINK](#)



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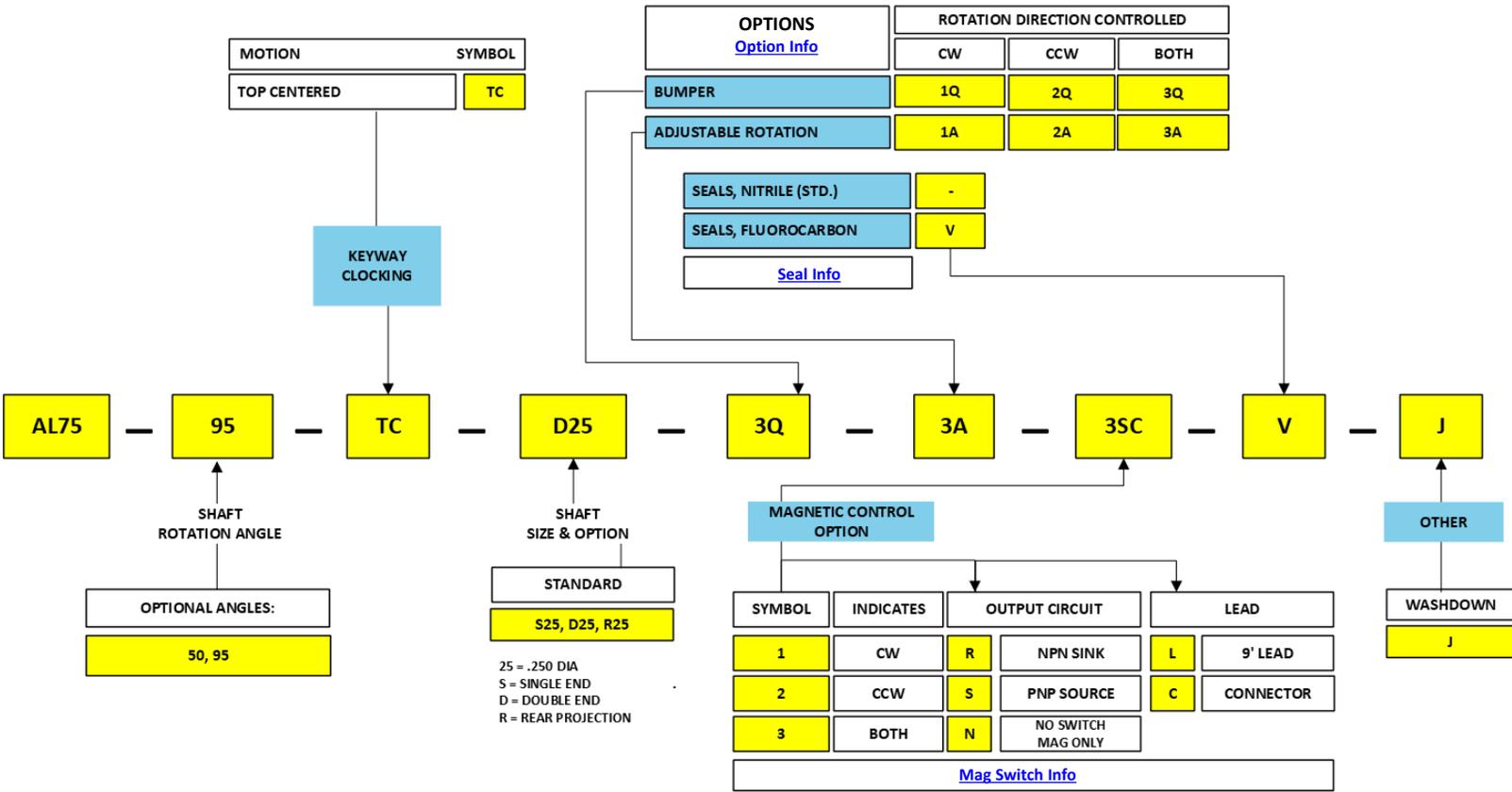
### CALCULATED TORQUE IN INCH-POUNDS

Deduct 10% for friction

		OPERATING PRESSURE IN PSI							
		TORQUE FACTOR	MAX PSI	MAX TORQUE	25	50	60	80	100
GOING TO END POSITION	.115	130	15	2.9	5.8	6.9	9.2	12	
GOING TO CENTER POSITION	.057	130	17	1.4	2.9	3.4	4.6	5.7	

**SEAL REPAIR KITS AVAILABLE**  
 Contact our office for information (386) 676-6377

[CONFIGURATOR LINK](#)



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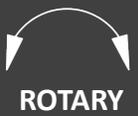
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 Contact our office for information (386) 676-6377

**CALCULATED TORQUE IN INCH-POUNDS**

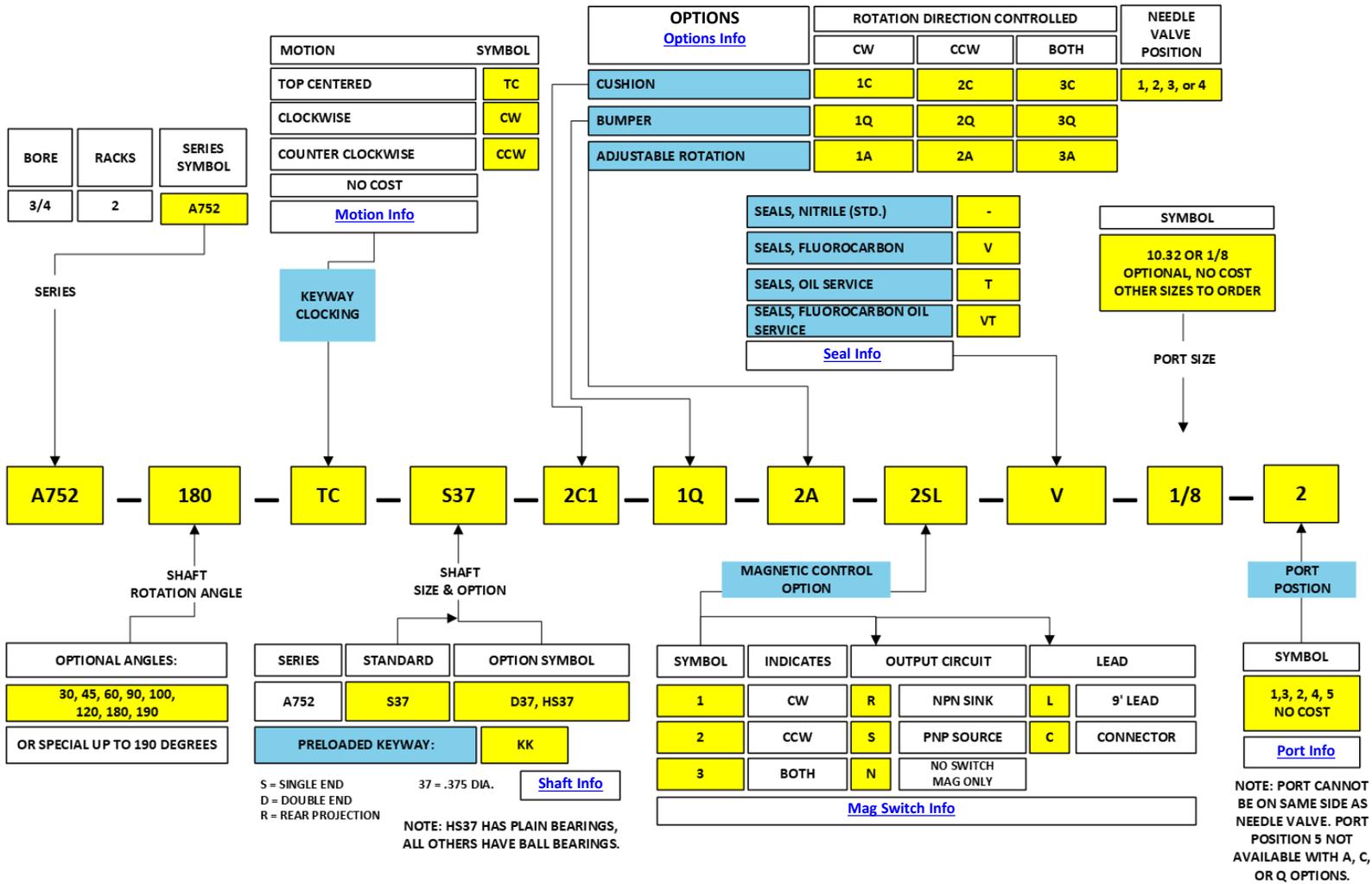
Deduct 10% for friction

OPERATING PRESSURE IN PSI			
DEGREE FROM CENTER	60	80	100
0	8.3	11.0	13.8
5	8.2	11.2	13.7
10	8.1	10.8	13.6
15	8.0	10.6	13.3
20	7.8	10.4	12.9
22.5	7.6	10.2	12.7
25	7.5	10.0	12.5
30	7.1	9.5	11.9
35	6.8	9.0	11.3
40	6.3	8.4	10.5
45	5.8	7.8	9.7
50	5.5	7.1	8.8





## CONFIGURATOR LINK



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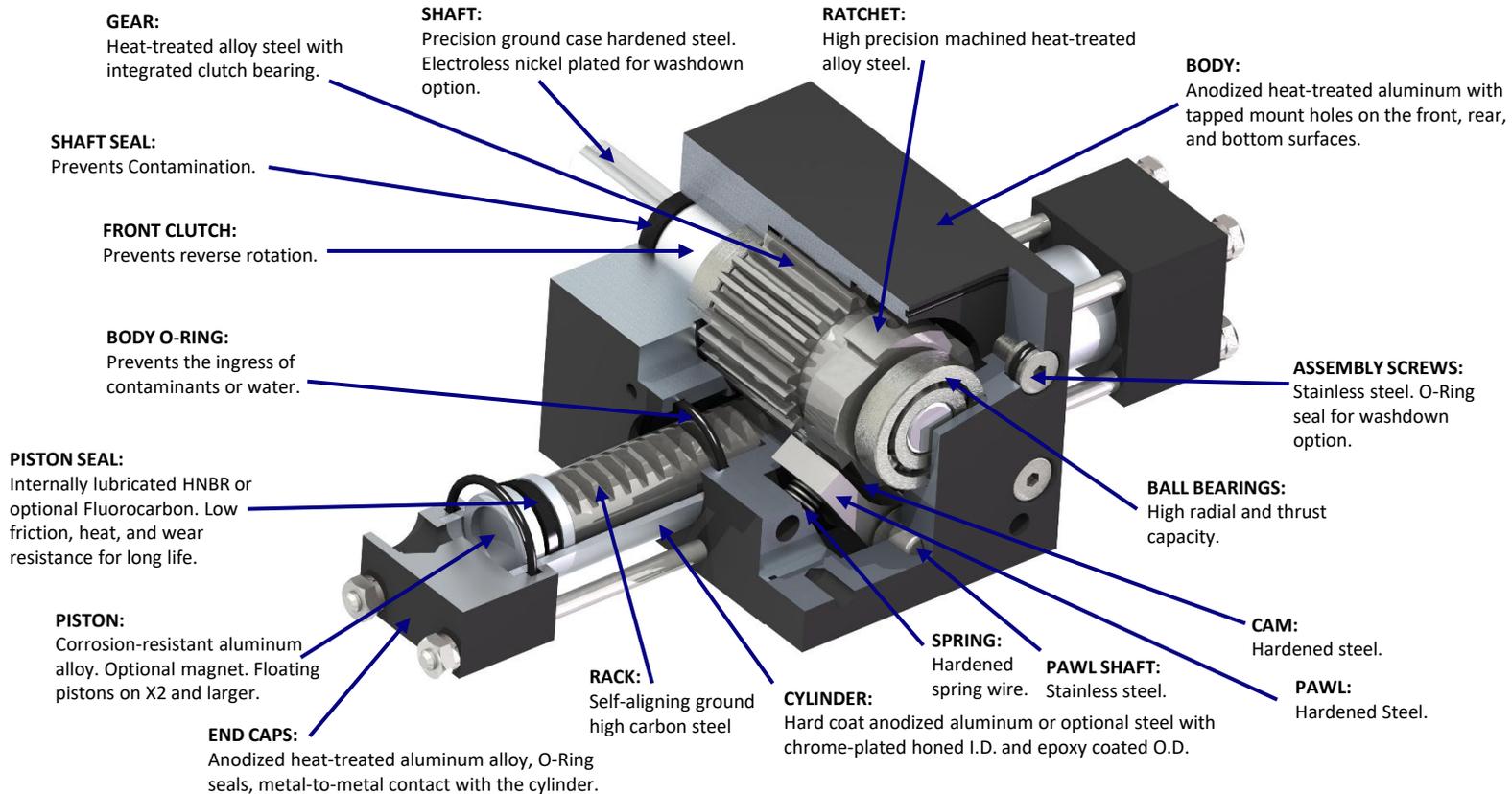
### CALCULATED TORQUE IN INCH-POUNDS

Deduct 10% for friction

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Contact our office for information (386) 676-6377

TORQUE FACTOR	MAX PSI	MAX TORQUE	OPERATING PRESSURE IN PSI					
			25	50	60	80	100	200
0.44	250	110	11	22	26	35	44	88

# INDEXING ACTUATORS UNIT CUTAWAY



[\\*X2 has differences in construction](#)

## USING ROTOMATION'S INDEXING ACTUATOR

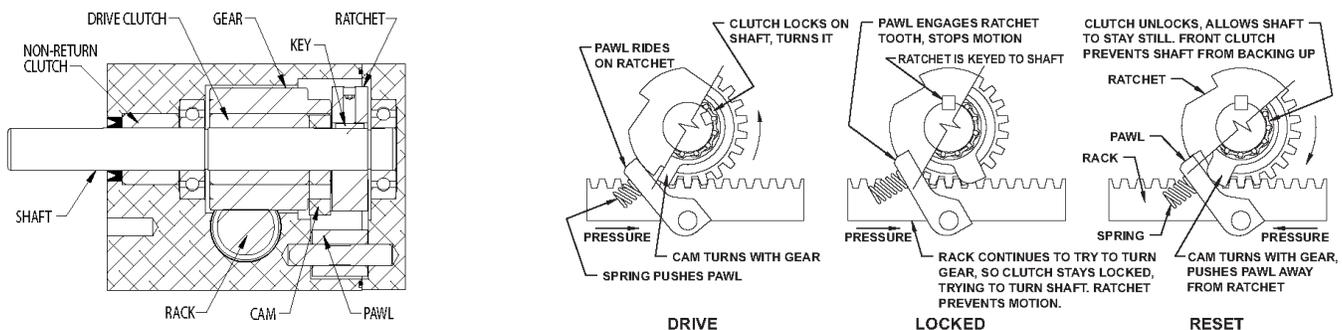
The Rotomation indexer is a unique product that will provide reliable, fast, and accurate indexing motion from a compact package that is easily adapted to many applications. Understanding its operation and limitations will ensure success.

The indexer drives its shaft through accurate angular steps determined by its ratchet. Unit size and torque are similar to those of conventional rack and pinion actuators, and it is usually driven using a four-way valve and flow controls. When the drive cylinder is pressurized, the shaft rotates through its specified angle to a firm stop against the ratchet and is held there by air pressure. The cylinder is made long enough to prevent the rack from reaching the end of the stroke. The actuator is usually kept in this locked condition, holding its load in a registered position while processing of the workpiece takes place.

Then the control valve is reversed, pressurizing the reset cylinder. This causes the rack and pinion to move in the opposite (reset) direction, unlocking the shaft. In this condition, the shaft can free-wheel in the forward direction. In most applications, the drive stroke should immediately follow the completion of the reset stroke.

If the shaft is moved forward by external force or bounce, the stopping position of the shaft will not be affected unless it moves to near the next stop. In that case, the next drive stroke will skip that stop and drive the load partially to the next, often reaching it by inertia. The following cycles will be normal.

Because the pistons drive the shaft through a one-way clutch, cushions or shock absorbers cannot directly decelerate the load. Loads with some friction often will operate more smoothly and at higher speeds than purely inertial loads. If there is friction sufficient to stop the load within 20 degrees or so, then cushions can be effective by simply reducing the torque of the actuator near the end of the stroke, allowing the friction to slow the load.



386-676-6377



rotomation.com



sales@rotomation.com

# INDEXING ROTARY ACTUATORS SINGLE & DUAL RACKS



Indexing Actuators provide unidirectional rotation in fixed precise steps to hard stops. These actuators also prevent backward rotation and feature no accumulating error. Proper sizing of an indexing actuator depends on the moment of inertia of the load about the center of rotation as well as any torque loads such as friction, gravity, bending, etc. Applications with a horizontal shaft must be considered very carefully because the indexer cannot resist forward torque such as that created gravity acting on an unbalanced load. Dual rack actuators produce twice as much torque for a given pressure compared to the single rack indexer of the same bore size. Contact our office with questions.

	STANDARD ROTATIONS (degrees)	SHAFT SIZES (dia.)	TORQUE (at 80 psi) or as Specified	BEARING RATINGS (lbs.)	PORT SIZE	AVAILABLE OPTIONS
<a href="#">X1</a> 	From 12 (30 steps/rev.) to 360 (1 step/rev.)	Standard: .375" Options: D .375"	12 in-lbs.	Radial: 305 Axial: 76	10-32 or 1/8 NPT	C, F, J, MP, MS, Q, T, V, VT
<a href="#">X12</a> 	From 12 (30 steps/rev.) to 360 (1 step/rev.)	Standard: .375" Options: D .375"	24 in-lbs.	Radial: 305 Axial: 76	10-32 or 1/8 NPT	C, F, J, MP, MS, Q, T, V, VT
<a href="#">X2</a> 	From 12 (30 steps/rev.) to 360 (1 step/rev.)	Standard: .500" Options: D .500"	39 in-lbs.	Radial: 1030 Axial: 257	1/8 NPT	C, F, HD, MP, MS, Q, T, V, VT
<a href="#">X22</a> 	From 12 (30 steps/rev.) to 360 (1 step/rev.)	Standard: .500" Options: D .500"	<b>75 psi MAX</b> = 73 in-lbs.	Radial: 1030 Axial: 257	1/8 NPT	C, F, HD, MP, MS, Q, T, V, VT
<a href="#">X3</a> 	From 12 (30 steps/rev.) to 360 (1 step/rev.)	Standard: .750" Options: D .750"	119 in-lbs.	Radial: 1,030 Axial: 257	1/4 NPT	C, F, HD, J, MP, MS, Q, T, V, VT
<a href="#">X32</a> 	From 12 (30 steps/rev.) to 360 (1 step/rev.)	Standard: .750" Options: D .750"	<b>60 psi MAX</b> = 179 in-lbs.	Radial: 1,030 Axial: 257	1/4 NPT	C, F, HD, J, MP, MS, Q, T, V, VT
<a href="#">X4</a> 	From 12 (30 steps/rev.) to 360 (1 step/rev.)	Standard: 1.000" Options: D 1.000"	238 in-lbs.	Radial: 1,160 Axial: 290	1/4 NPT	C, F, HD, J, MP, MS, Q, T, V, VT
<a href="#">X42</a> 	From 12 (30 steps/rev.) to 360 (1 step/rev.)	Standard: 1.000" Options: D 1.000"	<b>60 psi MAX</b> = 415 in-lbs.	Radial: 1,160 Axial: 290	1/4 NPT	C, F, HD, J, MP, MS, Q, T, V, VT

### OPTIONS LEGEND:

**A:** Adjustable Rotation  
**C:** Cushions  
**D:** Double Ended Shafts  
**F:** Flow Controls

**HD:** Heavy Duty (A or K)  
**HS:** Hollow Shaft  
**J:** Washdown Protection  
**MP:** Mount Plates  
**MS:** Magnetic Switches

**Q:** Bumpers  
**T:** Hydraulic Service Seals  
**V:** Fluorocarbon Seals  
**VT:** Fluorocarbon Hydraulic Service Seals



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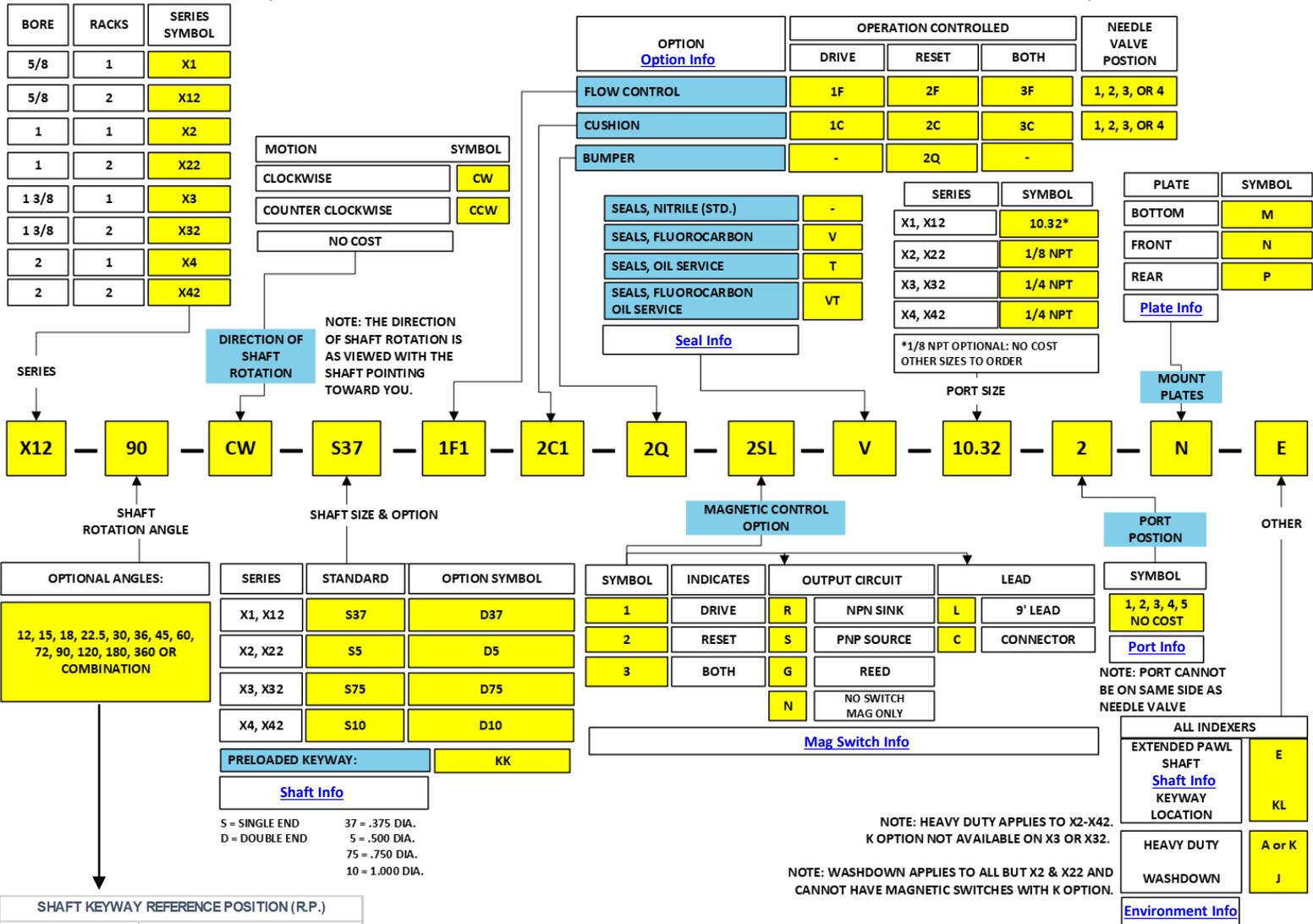
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# DESIGN YOUR INDEXER



INDEXING

## CONFIGURATOR LINK



The direction of shaft rotation is as viewed with the shaft pointing toward you.

### CALCULATED TORQUE IN INCH-POUNDS

Deduct 10% for friction

UNIT	MAX PSI	TORQUE FACTOR	OPERATING PRESSURE IN PSI					
			25	50	60	80	100	200
X1	250	0.153	3.8	7.7	9.2	12	15	31
X12	150	0.306	7.7	15	18	24	31	-
X2	150	0.49	12	25	29	39	49	-
X22	75	0.98	25	49	59	-	-	-
X3	120	1.49	37	75	89	119	149	-
X32	60	2.98	75	149	179	-	-	-
X4	120	3.46	87	173	208	277	346	-
X42	60	6.92	173	346	415	-	-	-

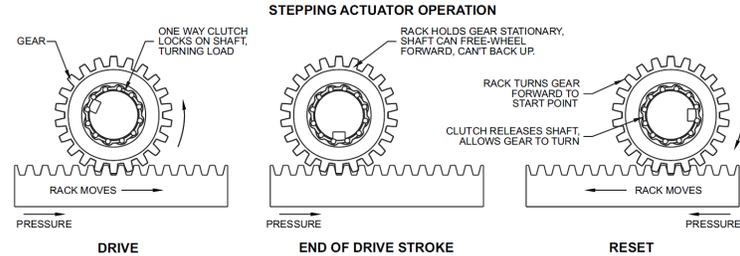
### SEAL REPAIR KITS AVAILABLE

Contact our office for information (386) 676-6377



Stepping Actuators provide unidirectional rotation in steps, like indexing actuators, but without the hard stops. This means that they will apply torque for a given amount of rotation and then coast to a stop unless there is something external that stops the load. Unlike competitive products with add-on clutch housings, Rotomation stepping actuators have a fully integrated clutch-bearing assembly for solid support of your load.

Our stepping actuators feature black-anodized aluminum bodies, case hardened precision-ground carbon steel shafts, ball bearings, and stainless-steel hardware.



	STANDARD ROTATIONS (degrees)	SHAFT SIZES (dia.)	TORQUE (at 80 psi) or as Specified	BEARING RATINGS (lbs.)	PORT SIZE	AVAILABLE OPTIONS
<b>S1</b>	15 angles, 30 to 730	Standard: .375" Options: None	12 in-lbs.	Radial: 305 Axial: 76	10-32 UNF or 1/8 NPT	A, C, F, MP, MS, Q, T, V, VT
<b>S2</b>	15 angles, 30 to 730	Standard: .500" Options: D .500"	39 in-lbs.	Radial: 1030 Axial: 257	1/8 NPT	A, C, F, HD, J, MS, Q, T, V, VT
<b>S22</b>	15 angles, 30 to 730	Standard: .500" Options: D .500"	<b>75 psi MAX</b> = 73 in-lbs.	Radial: 1030 Axial: 257	1/8 NPT	A, C, F, HD, J, MS, Q, T, V, VT
<b>S3</b>	15 angles, 30 to 730	Standard: .750" Options: None	119 in-lbs.	Radial: 1,030 Axial: 257	1/4 NPT	A, C, F, HD, J, MP, MS, Q, T, V, VT
<b>S32</b>	15 angles, 30 to 730	Standard: .750" Options: None	<b>60 psi MAX</b> = 179 in-lbs.	Radial: 1,030 Axial: 257	1/4 NPT	A, C, F, HD, J, MP, MS, Q, T, V, VT
<b>S4</b>	15 angles, 30 to 730	Standard: 1.000" Options: D 1.000"	277 in-lbs.	Radial: 1,160 Axial: 290	1/4 NPT	A, C, F, HD, J, MP, MS, Q, T, V, VT
<b>S42</b>	15 angles, 30 to 730	Standard: 1.000" Options: D 1.000"	<b>60 psi MAX</b> = 415 in-lbs.	Radial: 1,160 Axial: 290	1/4 NPT	A, C, F, HD, J, MP, MS, Q, T, V, VT

**OPTIONS LEGEND:**

- A:** Adjustable Rotation
- C:** Cushions
- D:** Double Ended Shafts
- F:** Flow Controls

- HD:** Heavy Duty (A or K)
- HS:** Hollow Shaft
- J:** Washdown Protection
- MP:** Mount Plates
- MS:** Magnetic Switches

- Q:** Bumpers
- T:** Hydraulic Service Seals
- V:** Fluorocarbon Seals
- VT:** Fluorocarbon Hydraulic Service Seals

# DESIGN YOUR STEPPER



[REQUEST A CAD](#)

UNIDIRECTIONAL

BORE	RACKS	SERIES SYMBOL
5/8	1	S1
1	1	S2
1	2	S22
1 3/8	1	S3
1 3/8	2	S32
2	1	S4
2	2	S42

MOTION	SYMBOL
CLOCKWISE	CW
COUNTER CLOCKWISE	CCW
NO COST	

OPERATION CONTROLLED	DRIVE	RESET	BOTH
FLOW CONTROL	1F	2F	3F
CUSHION	1C	2C	3C
BUMPER	1Q	2Q	3Q
ADJUSTABLE ROTATION	1A	2A	3A

NEEDLE VALVE POSITION
1, 2, 3, OR 4

NOTE: FLOW CONTROL & CUSHION CANNOT BE INSTALLED IN SAME END CAP.  
FLOW CONTROL IN S1 10.32 PORT ONLY.

SEALS, NITRILE (STD.)	SYMBOL
SEALS, NITRILE (STD.)	-
SEALS, FLUOROCARBON	V
SEALS, OIL SERVICE	T
SEALS, FLUOROCARBON OIL SERVICE	VT

SERIES	SYMBOL
S1	10.32*
S2, S22	1/8 NPT
S3, S32	1/4 NPT
S4, S42	1/4 NPT

\*1/8 NPT OPTIONAL, NO COST OTHER SIZES TO ORDER

PLATE	SYMBOL
BOTTOM	M
FRONT	N
REAR	P

NOTE: THE DIRECTION OF SHAFT ROTATION IS AS VIEWED WITH THE SHAFT POINTING TOWARD YOU.

DIRECTION OF SHAFT ROTATION

SEAL INFO

PLATE INFO

MOUNT PLATES

PORT SIZE

PORT POSITION

OTHER

OPTIONAL ANGLES:  
30, 45, 60, 90, 100, 120, 180, 190, 270, 360, 370, 540, 550, 720, 730, OR AS SPECIFIED

NOTE: MULTI-ANGLE STEPPERS ARE AVAILABLE, CONTACT OUR OFFICE.

SERIES	STANDARD	OPTION SYMBOL
S1	S37	-
S2, S22	S5	D5
S3, S32	S75	-
S4, S42	S10	D10

PRELOADED KEYWAY: KK

SHAFT INFO

NOTE: SEND SKETCH FOR SPECIAL SHAFTS

SYMBOL	INDICATES	OUTPUT CIRCUIT	LEAD
1	DRIVE	R NPN SINK	L 9' LEAD
2	RESET	S PNP SOURCE	C CONNECTOR
3	BOTH	G REED	
3	BOTH	N NO SWITCH MAG ONLY	

MAGNETIC CONTROL OPTION

MAG SWITCH INFO

NOTE: REED SWITCH NOT AVAILABLE ON S1.

NOTE: PORT CANNOT BE ON SAME SIDE AS NEEDLE VALVE.

HEAVY DUTY: A OR K N/A ON S1

WASHDOWN: J N/A FOR S37, D37, & D10

PORT POSITION

SYMBOL

1,2,3,4,5 NO COST

Port Info

Shaft Info

S = SINGLE END  
D = DOUBLE END

37 = .375 DIA.  
5 = .500 DIA.  
75 = .750 DIA.  
10 = 1.000 DIA.

Flowchart showing the assembly of a stepper motor part number: S22-100-CW-S5-1F1-2C1-1Q-2A-2SL-V-1/8-2-N

## CALCULATED TORQUE IN INCH-POUNDS

Deduct 10% for friction

UNIT	MAX PSI	TORQUE FACTOR	OPERATING PRESSURE IN PSI					
			25	50	60	80	100	200
S1	250	0.153	3.8	7.7	9.2	12	15	31
S2	150	0.49	12	25	29	39	49	-
S22	75	0.98	25	49	59	-	-	-
S3	120	1.49	37	75	89	119	149	-
S32	60	2.98	75	149	179	-	-	-
S4	120	3.46	87	173	208	277	346	-
S42	60	6.92	173	346	415	-	-	-

### SEAL REPAIR KITS AVAILABLE

Contact our office for information (386) 676-6377

Pick & Place actuators (also known as multi-motion actuators) combine a rotary section with a linear cylinder to provide independently-controlled linear and rotary motion. The PA series utilizes our standard rotary actuators to provide the rotary motion, but we can also provide indexing or stepping rotary motion in certain cases. For these, please contact the factory. You can configure the rotary section with the same options as our standard rotary devices. Linear options include stroke, stop tubes for added stability, magnetic switches, and your choice of two rod ends including the B option which is compatible with our Shaft Mounting Adapters.

All Rotomation pick & place actuators feature black-anodized aluminum bodies, Stressproof™ steel rods, ball bearings, and stainless steel hardware.

Our Nitpicker actuators are fully rebuildable and designed for general applications requiring independently-controlled combined linear and indexing motion on a single unit.

	STANDARD ROTATIONS (degrees)	ROD DIAMETER	TORQUE (at 80 psi)	LINEAR FORCE (at 80 psi)	PORT SIZE	AVAILABLE OPTIONS
<a href="#">PA01</a> 	15 angles, 30 to 730	Standard: .375" Options: None	5 in-lbs. @ extended, 6 in-lbs. @ retracted	Extend: 25 lbs. Retract: 15 lbs.	10-32 UNF	A, C, F, MP, MS, Q, T, V, VT
<a href="#">PA2</a> 	15 angles, 30 to 730	Standard: 1.000" Options: None	24 in-lbs. @ extended, 34 in-lbs. @ retracted	Extend: 118 lbs. Retract: 56 lbs.	1/8 NPT	A, C, F, J, MP, MS, Q, T, V, VT
<a href="#">PA22</a> 	15 angles, 30 to 730	Standard: 1.000" Options: None	63 in-lbs. @ extended, 73 in-lbs. @ retracted	Extend: 118 lbs. Retract: 56 lbs.	1/8 NPT	A, C, F, J, MP, MS, Q, T, V, VT
<a href="#">PA3</a> 	15 angles, 30 to 730	Standard: 1.000" Options: None	104 in-lbs. @ extended, 114 in-lbs. @ retracted	Extend: 118 lbs. Retract: 56 lbs.	1/4 NPT	A, C, F, J, MP, MS, Q, T, V, VT
<a href="#">PA32</a> 	15 angles, 30 to 730	Standard: 1.000" Options: None	192 in-lbs. @ extended, 221 in-lbs. @ retracted	Extend: 118 lbs. Retract: 56 lbs.	1/4 NPT	A, C, F, J, MP, MS, Q, T, V, VT
<a href="#">PX2</a> 	From 12 (30 steps/rev.) to 360 (1 step/rev.)	Standard: 1.000" Options: None	24 in-lbs. @ extended, 34 in-lbs. @ retracted	Extend: 118 lbs. Retract: 56 lbs.	1/8 NPT	C, F, HD, MP, MS, Q, T, V, VT
<a href="#">PX22</a> 	From 12 (30 steps/rev.) to 360 (1 step/rev.)	Standard: 1.000" Options: None	<b>75 psi MAX =</b> 47 in-lbs. @ extended, 55 in-lbs. @ retracted	<b>75 psi MAX =</b> Extend: 89 lbs. Retract: 42 lbs.	1/8 NPT	C, F, HD, MP, MS, Q, T, V, VT

**3, 4, & 5 Position Pick & Place rotary actuators available by request**

**OPTIONS LEGEND:**

- A:** Adjustable Rotation
- C:** Cushions
- D:** Double Ended Shafts
- F:** Flow Controls

- HD:** Heavy Duty (A or K)
- HS:** Hollow Shaft
- J:** Washdown Protection
- MP:** Mount Plates
- MS:** Magnetic Switches

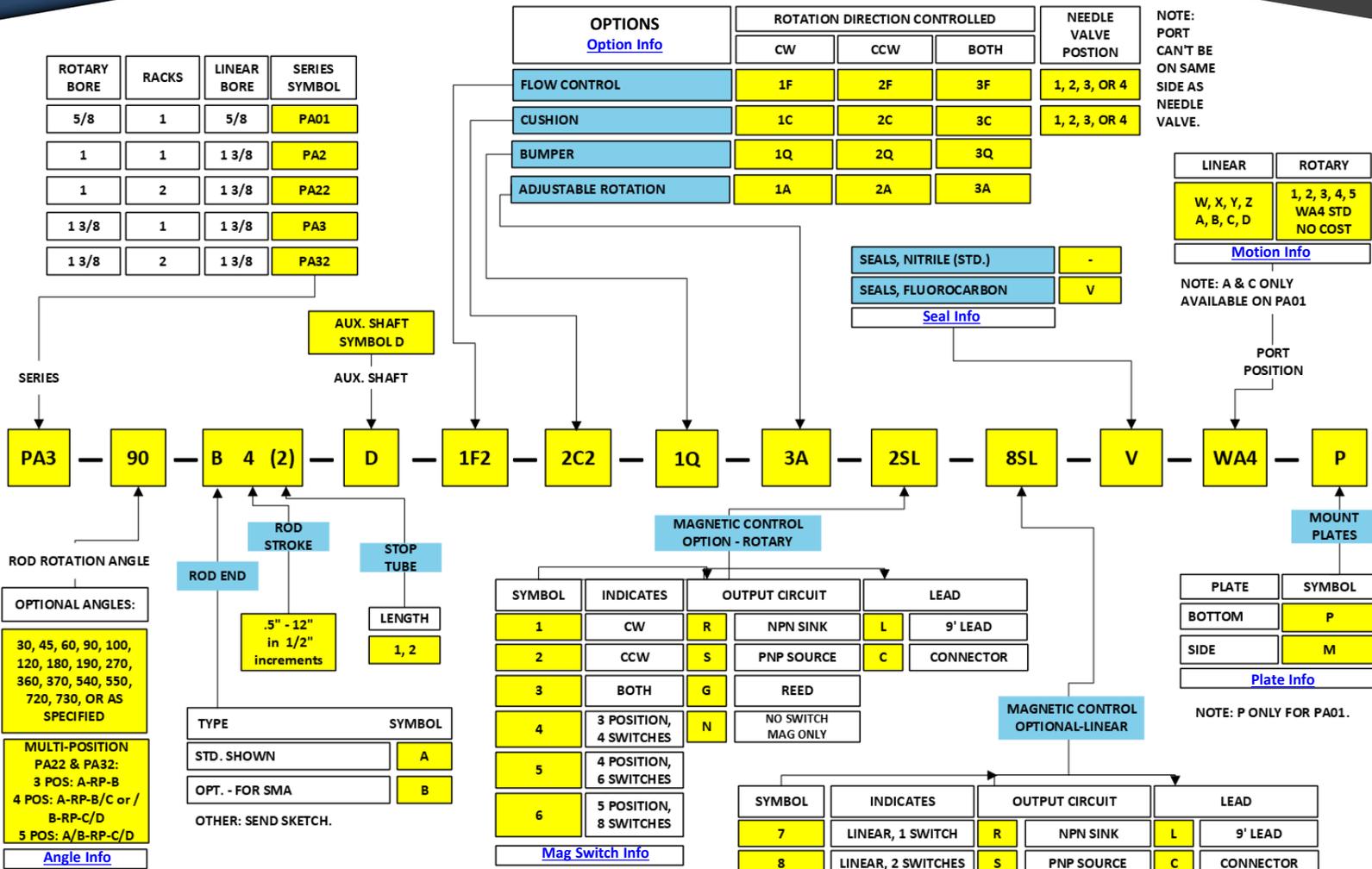
- Q:** Bumpers
- T:** Hydraulic Service Seals
- V:** Fluorocarbon Seals
- VT:** Fluorocarbon Hydraulic Service Seals

# DESIGN YOUR PICK & PLACE



LINEAR & ROTARY

## CONFIGURATOR LINK



### CALCULATED ROTARY TORQUE IN INCH-POUNDS

Deduct 10% for Friction

SERIES	TYPE	MAX PSI	TORQUE FACTOR	OPERATING PRESSURE IN PSI					
				25	50	60	80	100	200
				PA01	EXTENDED	100	0.058	1	3
	RETRACTED		0.066	2	3	4	5	7	-
PA2	EXTENDED	250	0.300	8	15	18	24	30	60
	RETRACTED		0.420	11	21	25	34	42	84
PA22	EXTENDED	250	0.790	20	40	47	63	79	158
	RETRACTED		0.910	23	46	55	73	91	182
PA3	EXTENDED	250	1.300	33	65	78	104	130	260
	RETRACTED		1.420	36	71	85	114	142	284
PA32	EXTENDED	250	2.790	70	140	167	223	279	558
	RETRACTED		2.910	73	146	175	233	291	582

### CALCULATED LINEAR FORCE IN POUNDS

Deduct 10% for Friction

SERIES	TYPE	MAX PSI	FORCE FACTOR	OPERATING PRESSURE IN PSI					
				25	50	60	80	100	200
				PA01	PUSH	100	0.310	8	16
	PULL		0.190	5	10	11	15	19	-
PA2	PUSH	250	1.480	37	74	89	118	148	296
	PULL		0.700	18	35	42	56	70	140
PA22	PUSH	250	1.480	37	74	89	118	148	296
	PULL		0.700	18	35	42	56	70	140
PA3	PUSH	250	1.480	37	74	89	118	148	296
	PULL		0.700	18	35	42	56	70	140
PA32	PUSH	250	1.480	37	74	89	118	148	296
	PULL		0.700	18	35	42	56	70	140

When an option is not required, leave the box blank.

Rotomation can provide units to almost any configuration. Contact our office for special requirements.

To expedite the order of a duplicate of a prior unit, you can reference the serial or stock number. If the number cannot be read from the label, peel it off and find the number stamped into the body.

Extension cables for magnetic switches with the connector option are available and must be ordered separately ([mag switch info](#)). Switches can be purchased and installed in the field for actuators ordered with the switch only (3N option).

### SEAL REPAIR KITS AVAILABLE

Contact our office for information (386) 676-6377

To provide an indexing rotary motion combined with a linear motion, consider the Nitpicker that combines the X2 or X22 rotary drive with the linear motion facility of the PA2 or PA22.

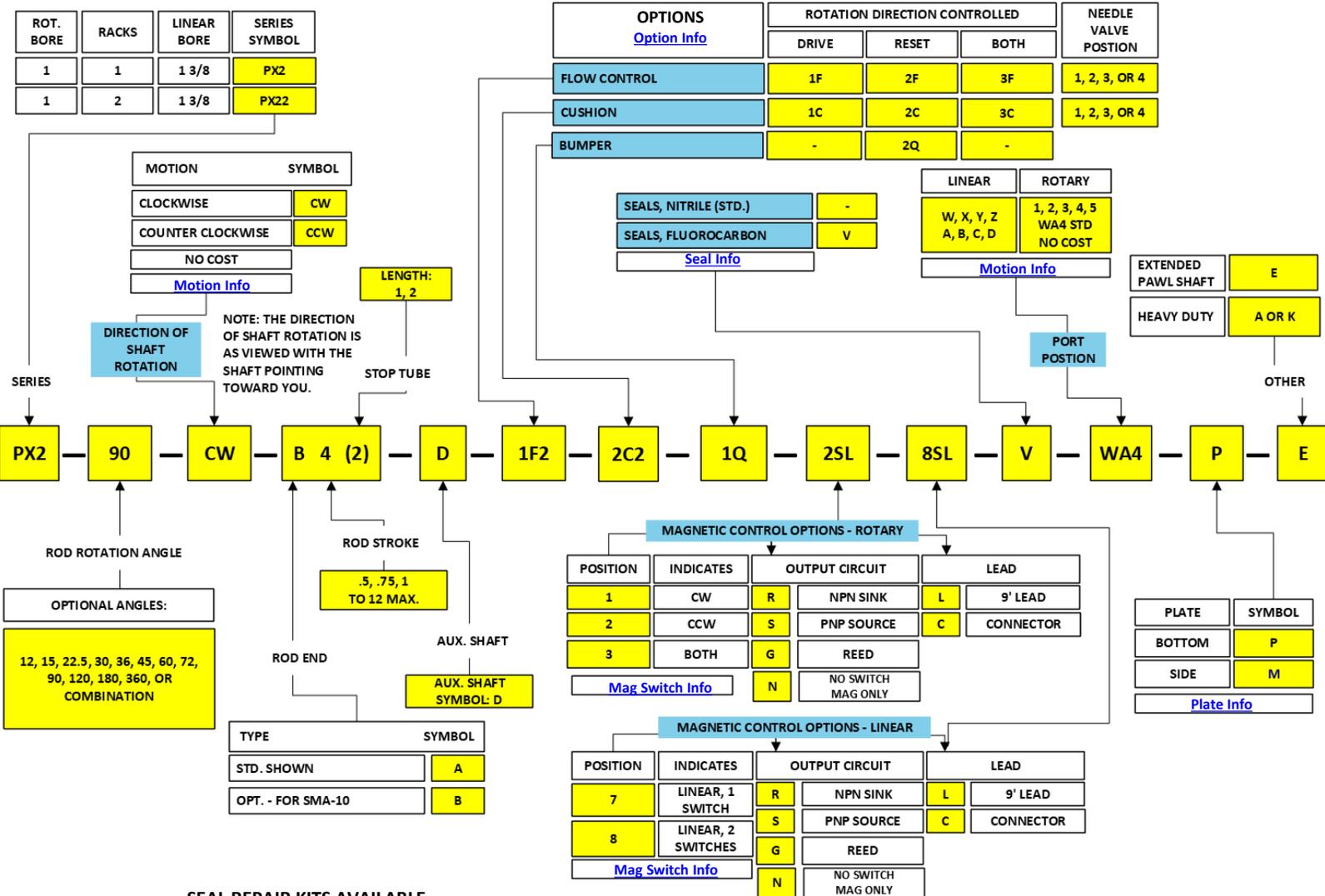
The configuration is similar to the PA2 or PA22. For specification and ordering details contact our office and ask for the Nitpicker design chart. Functions and options are similar to those outlined above but have rotary characteristics of the X2 and X22.

# DESIGN YOUR NITPICKER



LINEAR & ROTARY

## CONFIGURATOR LINK



CALCULATED NON SHOCK ROTARY TORQUE IN INCH-POUNDS										
Deduct 10% for Friction										
MAX PSI	TORQUE FACTOR	Max TORQUE	OPERATING PRESSURE IN PSI							
			25	50	60	80	100	200		
PX2	EXTENDED	150	0.30	45.00	8	15	18	24	30	-
	RETRACTED	150	0.42	63.00	11	21	25	34	42	-
PX22	EXTENDED	75	0.79	59.25	20	40	47	-	-	-
	RETRACTED	75	0.91	68.25	23	46	55	-	-	-

CALCULATED LINEAR FORCE IN POUNDS										
Deduct 10% for Friction										
MAX PSI	FORCE FACTOR	Max TORQUE	OPERATING PRESSURE IN PSI							
			25	50	60	80	100	200		
PX2	PUSH	150	1.48	222.00	37	74	89	118	148	-
	PULL	150	0.70	105.00	18	35	42	56	70	-
PX22	PUSH	75	1.48	111.00	37	74	89	-	-	-
	PULL	75	0.70	52.50	18	35	42	-	-	-

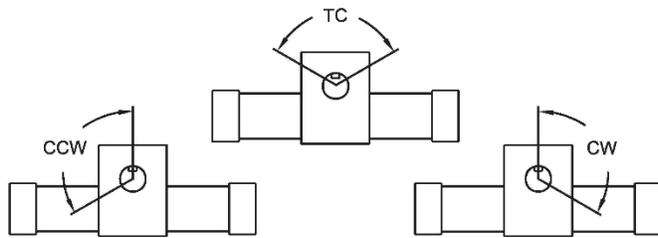
When an option is not required, leave the box blank.

Rotomation can provide units to almost any configuration. Contact our office for special requirements.

To expedite the order of a duplicate of a prior unit, you can reference the serial or stock number. If the number cannot be read from the label, peel it off and find the number stamped into the body.

Extension cables for magnetic switches with the connector option are available and must be ordered separately ([mag switch info](#)). Switches can be purchased and installed in the field for actuators ordered with the switch only (3N option).

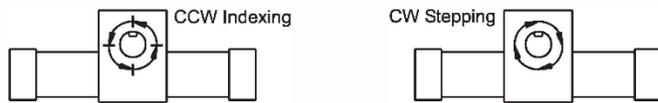
# GENERAL AND MOTION CONTROL OPTIONS FOR ROTOMATION ROTARY, INDEXING, AND STEPPING ACTUATORS



### ROTARY ACTUATOR SHAFT KEYWAY CLOCKING

Symbols specify orientation of arc of motion looking at front of unit. In Top Center (TC), the keyway passes thru 12:00 o'clock (0 deg.) at the midpoint of rotation; one-half the rotation is on either side of 12:00 o'clock.

Symbol: TC, CW, CCW NO COST OPTION

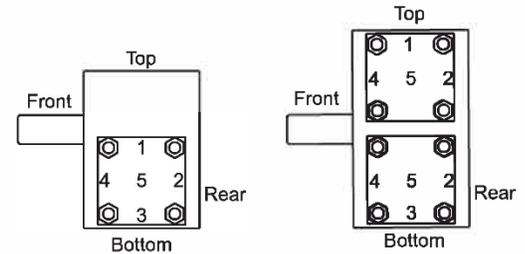


### INDEXING & STEPPING ACTUATOR SHAFT KEYWAY MOTION

Specify shaft rotation looking at the projecting, load-carrying shaft.

Symbol: CW, CCW No cost option.

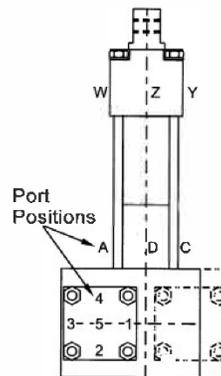
Indexing actuator: steps in specified direction to hard stops.  
Stepping actuator: steps in specified direction, no hard stops. Accumulates error.



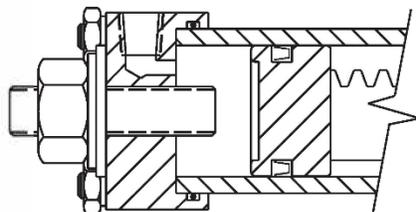
### PORT AND NEEDLE POSITIONS

Use numbered locations to specify desired position. Position 5 is not available with options A, Q, F, or C. Needles cannot be at position 5 or in same location as port, and are normally located on upper rack of two rack actuator except multi-position. Dual rack actuators cannot have ports between end caps; specify positions 2, 4, or 1,3.

NO COST OPTION

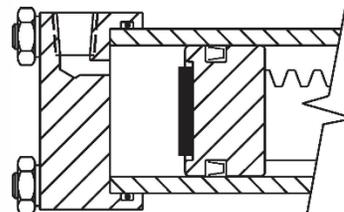


For pick and place actuators, also specify linear port locations: at rod cap use W, X, Y, or Z. Bottom port is A, B, C, or D (A or C only for PA01).



### ROTATION ADJUSTER

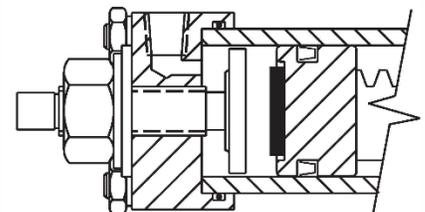
Adjustable stop controls rotation over 30 deg. range by stroke reduction.  
Can be combined with flow control or cushion in single rack actuators or steppers.  
Not available for indexers.



### BUMPER

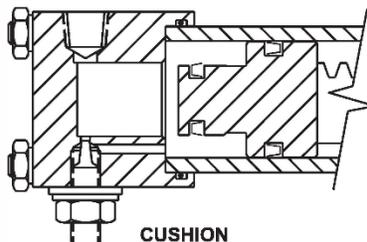
A urethane bumper is fastened to the piston face. It eliminates metal to metal contact and absorbs shock. Requires added cylinder length.

Symbol: Q



### ADJUSTER AND BUMPER

Combination of adjuster and bumper. Uses enlarged adjuster face to distribute impact. Requires added cylinder length.

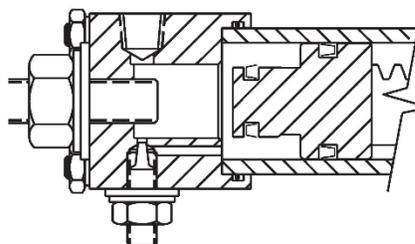


### CUSHION

A reversed U-cup on the auxiliary piston closes the free passage to the port, forces exhaust through the control needle valve over last 30 deg. of rotation. For return, pressure folds U-cup down, allows full pressure and flow to piston.

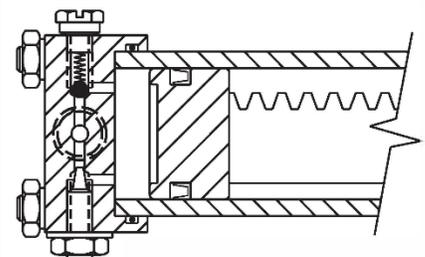
Not fully effective in drive direction in steppers or indexers because of overrunning clutch.

Symbol: C



### ADJUSTER AND CUSHION

Combined adjuster and cushion for single rack actuators or steppers. Installed separately, cushion on top rack, in dual rack units. Stroke reduction also reduces cushion action.



### FLOW CONTROL

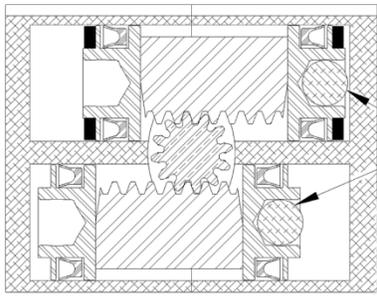
Forces exhausting air to pass through control needle valve, limits operating speed throughout rotation in one direction. Check valve opens for full flow on return. Requires needle valve access; not available with port position 5.

Intended primarily for air operation. Can be combined with rotation adjustment or bumper.

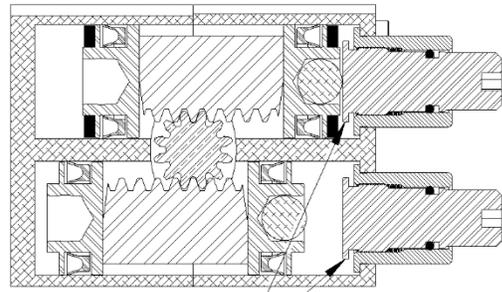
Symbol: F

# GENERAL AND MOTION CONTROL OPTIONS FOR A032 2 & 3 POSITION

## A032 2-POSITION

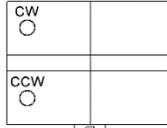


**BUMPER OPTION**

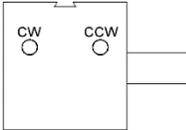


**ADJUSTER OPTION**

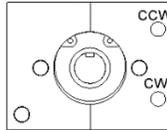
### 10-32 PORTS POSITION 1



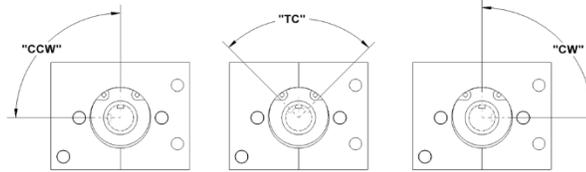
### 10-32 PORTS POSITION 5



### 10-32 PORTS POSITION 4



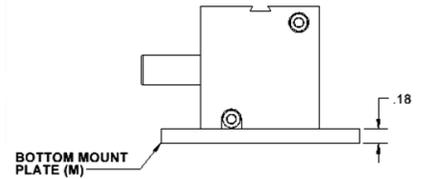
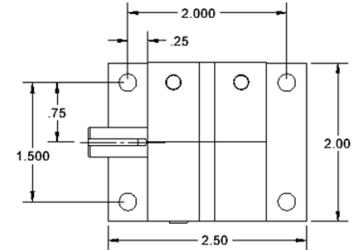
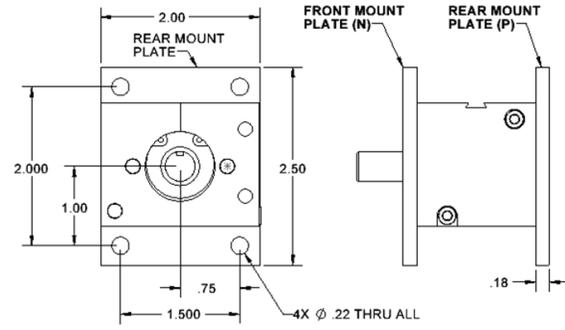
**PORT POSITIONS 1, 4 & 5**  
USE NUMBERED LOCATIONS TO SPECIFY DESIRED POSITION. EXTERNAL FLOW CONTROLS REQUIRED FOR SPEED ADJUSTMENT.



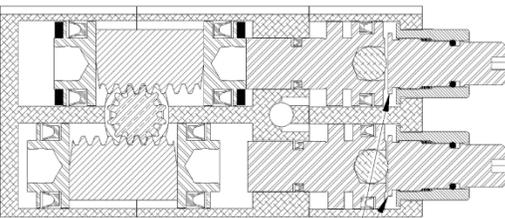
### ROTARY ACTUATOR SHAFT KEYWAY CLOCKING

SYMBOLS SPECIFY ORIENTATION OF ARC OF MOTION AS ABOVE  
SYMBOL: TC, CW, CCW NO COST OPTIONS  
STANDARD ROTATIONS ARE 30, 45, 90, 100, 120, 180 AND 190 DEG.  
SPECIAL ANGLE CAN BE SPECIFIED (190 MAX)

## A032 MOUNT PLATE OPTIONS

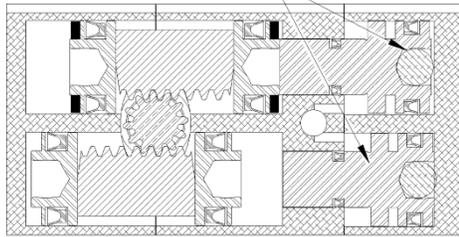


## A032 3-POSITION



**ADJUSTER OPTION**

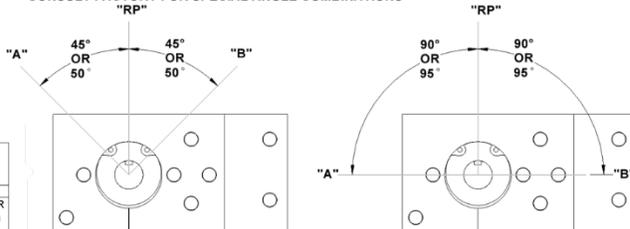
### BUMPER OPTION



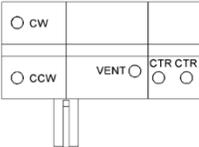
### A032 3 POSITION SHAFT ROTATION OPTIONS

PROVIDES DRIVE TO ANY THREE SHAFT POSITIONS BY USE OF BUILT-IN AUXILIARY CYLINDERS AND PISTONS. TORQUE FOR THE MOTION TO CENTER IS ONE-HALF TOTAL TORQUE BUT CAN BE INCREASED BY SPECIAL VALVE ARRANGEMENT.

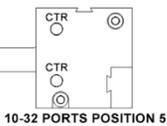
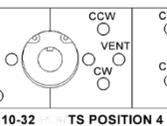
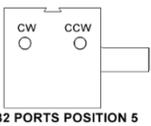
OPTIONAL ANGLES 45-0-45 OR 50-0-50 OR 90-0-90 OR 100-0-100  
CONSULT FACTORY FOR SPECIAL ANGLE COMBINATIONS



### 10-32 PORTS POSITION 1

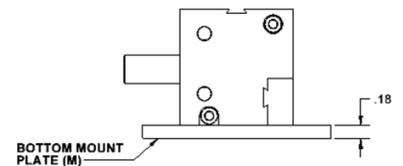
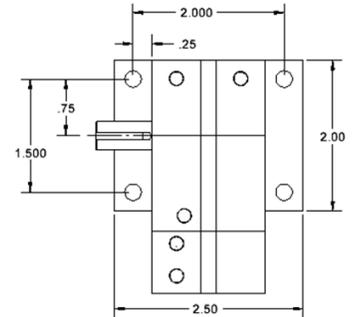
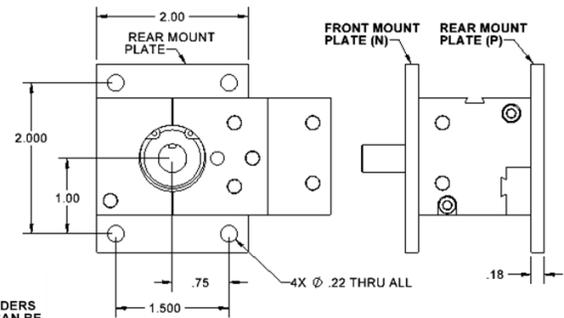


### 10-32 PORTS POSITION 5



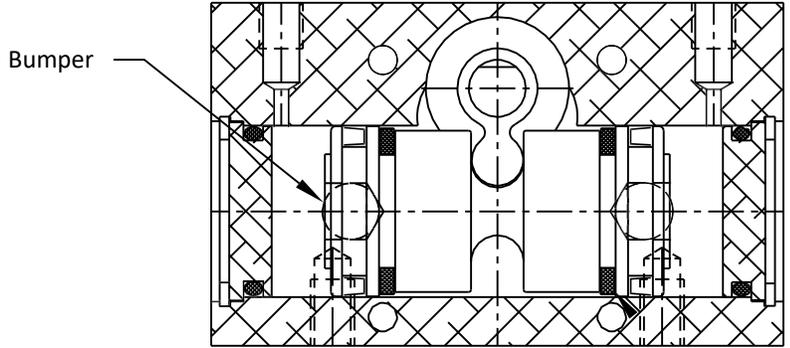
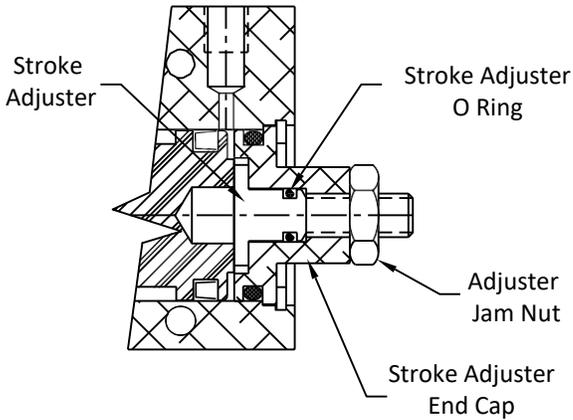
**PORT POSITIONS 1, 4 & 5**  
USE NUMBERED LOCATIONS TO SPECIFY DESIRED POSITION. EXTERNAL FLOW CONTROLS REQUIRED FOR SPEED ADJUSTMENT.

## A032 3 POSITION MOUNT PLATES OPTIONS



## GENERAL AND MOTION CONTROL OPTIONS FOR AL75 AND A752

### AL75



### A752

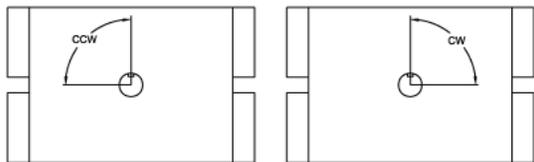
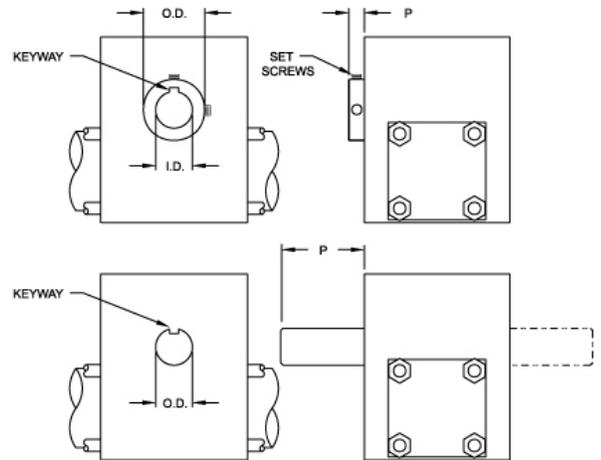
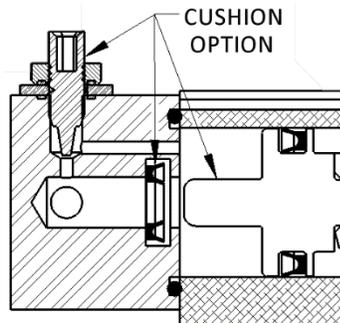
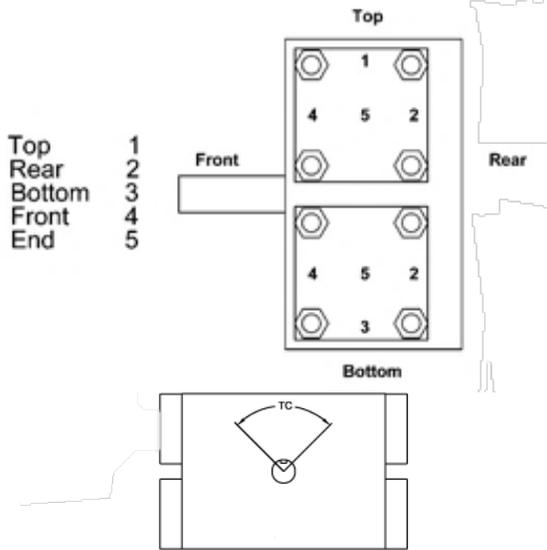
#### PORT POSITIONS 1, 2, 3, 4, 5 NEEDLE VALVE POSITIONS 1, 2, 3, 4

*PORT & NEEDLE VALVE CANNOT BE AT THE SAME POSITION*

Use numbered locations to specify desired position. No port in position 5 with options A, F, or C. No port or needle valve between end caps; for positions 90 from shaft, specify 1, 3 (top and bottom)

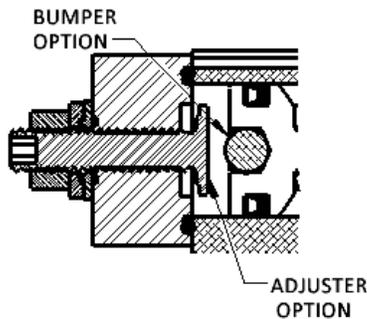
#### OPTIONAL SHAFT CONFIGURATIONS

UNIT SYMBOL	SHAFT SYMBOL	SHAFT O.D.	KEYWAY	SHAFT I.D.	SET SCREW	STD. BEARING	SHAFT PROJ. P
A752	S37	.375	3/32 X 3/64			BALL	7/8
	D37	.375	3/32 X 3/64			BALL	7/8
	HS37	.625	3/32 X 3/64	.3755/.3765	8-32	BRONZE	1/4

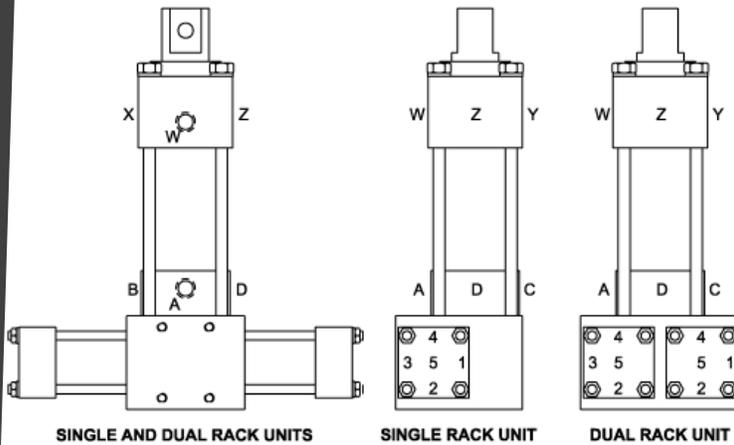


ACTUATOR SHAFT KEYWAY MOTION

Symbols specify orientation of arc of motion as above.  
Symbol: TC, CW, CCW No cost option.



## GENERAL AND MOTION CONTROL OPTIONS FOR PICK & PLACE AND NITPICKER



SINGLE AND DUAL RACK UNITS

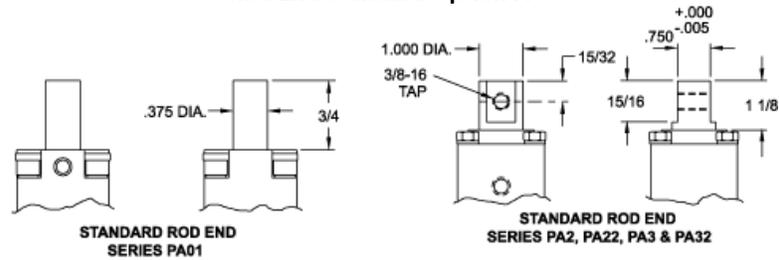
SINGLE RACK UNIT

DUAL RACK UNIT

PORT POSITIONS 1, 2, 3, 4, 5  
NEEDLE VALVE POSITIONS 1, 2, 3, 4  
(PORT & NEEDLE VALVE CANNOT BE AT SAME POSITION)

Use numbered/lettered locations to specify desired positions. No port in position 5 with options A, F or C. No port or needle valve between end caps in dual rack units.

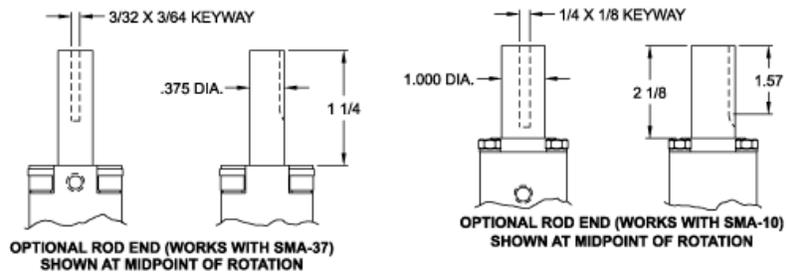
### Rod End Standard Option A



STANDARD ROD END  
SERIES PA01

STANDARD ROD END  
SERIES PA2, PA22, PA3 & PA32

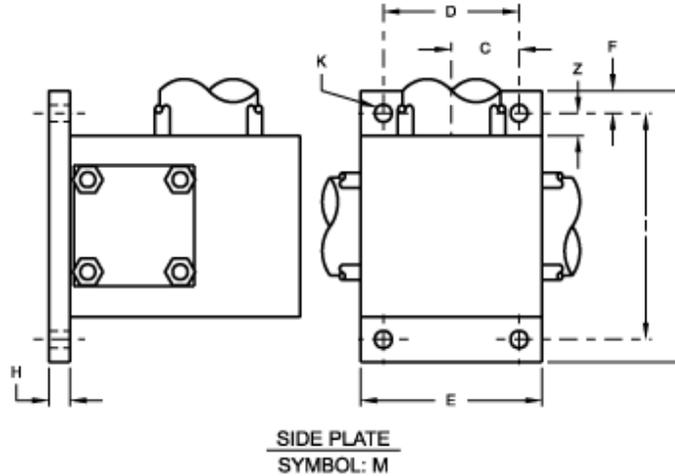
### Rod End Standard Option B



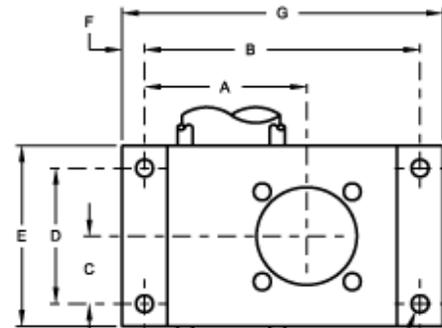
OPTIONAL ROD END (WORKS WITH SMA-37)  
SHOWN AT MIDPOINT OF ROTATION

OPTIONAL ROD END (WORKS WITH SMA-10)  
SHOWN AT MIDPOINT OF ROTATION

## PICK & PLACE AND NITPICKER MOUNTING PLATES



SIDE PLATE  
SYMBOL: M



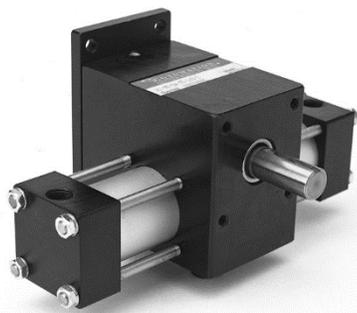
BASE PLATE  
SYMBOL: P

MODEL	A	B	C	D	E	F	G	H	I	J	K	Z
PA01	1.312	2	.750	1.5	2	1/4	2.5	.175	-	-	13/64	.188
PA2	1.938	3.188	.750	1.5	2.50	1/4	3.69	.235	2.500	3.00	7/32	.250
PA22	1.938	3.875	.750	1.5	2.50	1/4	4.38	.235	2.500	3.00	7/32	.250
PA3	2.687	4.562	1.125	2.25	3.00	3/8	5.31	.350	3.750	4.50	9/32	.375
PA32	2.687	5.375	1.125	2.25	3.00	3/8	6.13	.350	3.750	4.50	9/32	.375
PX2	1.938	3.188	.750	1.5	2.00	1/4	3.69	.235	3.500	4.00	7/32	.250
PX22	1.938	3.875	.750	1.5	2.00	1/4	4.38	.235	3.500	4.00	7/32	.250

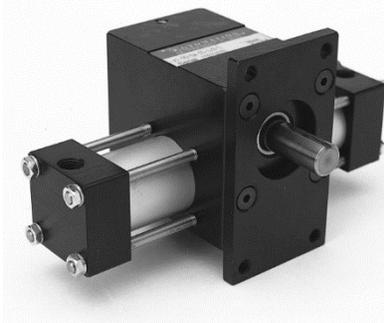
NOTE: Mount plates provide flange type mounting with through holes for blind hole mounting.

NOTE: Mount plate P (perpendicular to rod) same as the listed plate for corresponding actuator or indexer.

## MOUNT PLATE OPTIONS FOR ROTOMATION ROTARY, INDEXING, AND STEPPING ACTUATORS



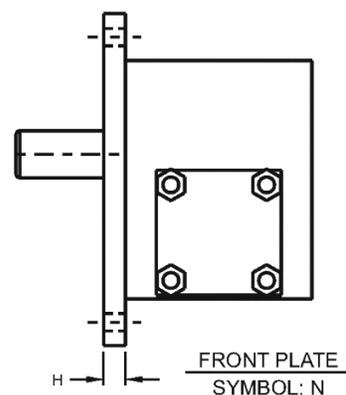
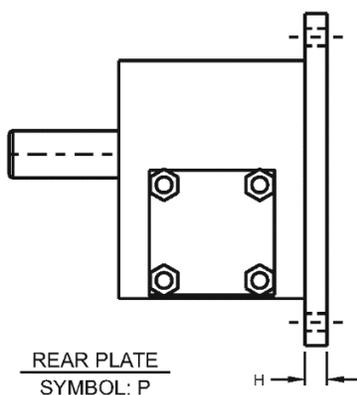
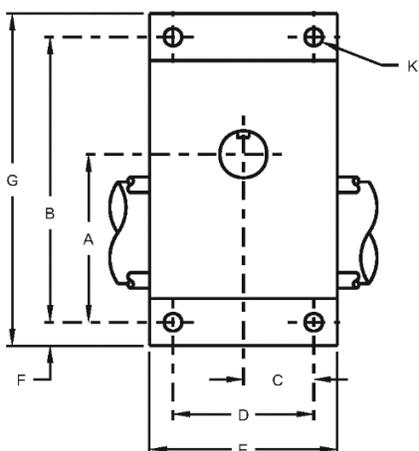
REAR MOUNT PLATE P



FRONT MOUNT PLATE N



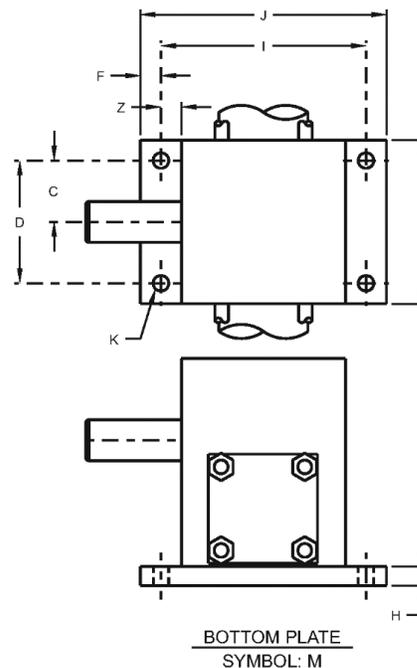
BOTTOM MOUNT PLATE M



STEPPING ACTUATORS: Rear plate P not usable on S2 or S22.

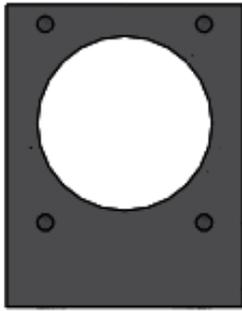
### DIMENSIONS

	A	B	C	D	E	F	G	H	I	J	K	Z
A01	1.188	1.875	.313	.625	1.00	.187	2.25	.175	1.375	1.75	.187	.188
A1	1.500	2.500	.750	1.500	2.00	.250	3.00	.175	2.500	3.00	7/32	.563
S1	1.500	2.500	.750	1.500	2.00	.250	3.00	.175	3.125	3.63	7/32	.563
A12	1.500	3.000	.750	1.500	2.00	.250	3.50	.175	2.500	3.00	7/32	.563
X1	1.500	2.500	.750	1.500	2.00	.250	3.00	.175	3.125	3.63	7/32	.250
X12	1.500	3.000	.750	1.500	2.00	.250	3.50	.175	3.125	3.63	7/32	.250
A2 or S2	1.938	3.188	.750	1.500	2.50	.250	3.69	.235	2.500	3.00	7/32	.250
A22	1.938	3.875	.750	1.500	2.50	.250	4.38	.235	2.500	3.00	7/32	.250
X2	1.938	3.188	.750	1.500	2.00	.250	3.69	.235	3.500	4.00	7/32	.250
X22	1.938	3.875	.750	1.500	2.00	.250	4.38	.235	3.500	4.00	7/32	.250
A3 or S3	2.687	4.562	1.125	2.250	3.00	.375	5.31	.350	3.750	4.50	9/32	.375
A32	2.687	5.375	1.125	2.250	3.00	.375	6.13	.350	3.750	4.50	9/32	.375
X3	2.687	4.562	1.125	2.250	3.00	.375	5.31	.350	4.500	5.25	9/32	.375
A4 or S4	3.125	5.063	1.125	2.250	3.00	.375	5.81	.350	3.750	4.50	11/32	.375
A42	3.125	6.25	1.125	2.250	3.00	.375	7.00	.350	3.75	4.50	11/32	.375
X4	3.125	5.063	1.125	2.250	3.00	.375	5.81	.350	4.75	5.50	11/32	.375

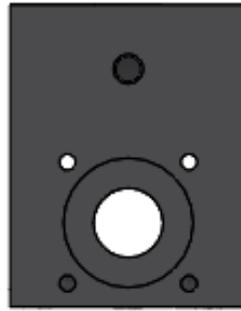


## TIE ROD VENT PORTS

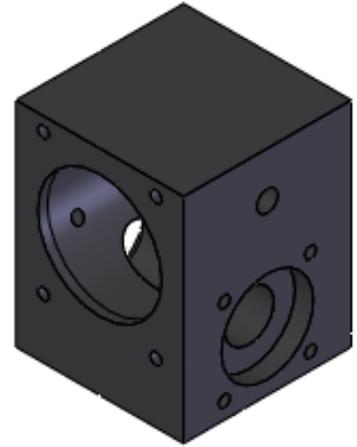
### SINGLE RACK STANDARD VENT PORT LOCATION



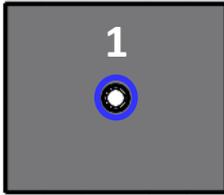
FRONT



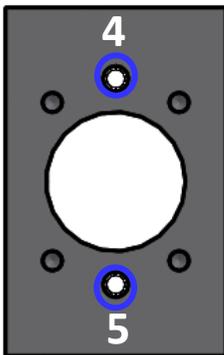
RIGHT



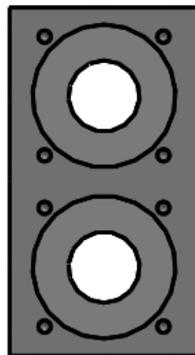
### DUAL RACK VENT PORT LOCATIONS



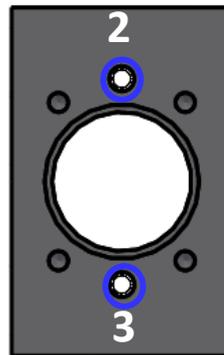
TOP



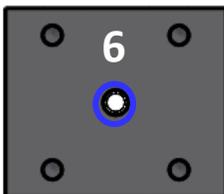
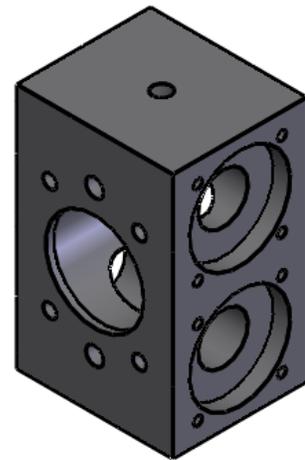
FRONT



RIGHT



REAR



BOTTOM

## MAGNETIC POSITION SENSORS FOR ROTOMATION ACTUATORS

Rotomation installs and tests each magnetic switch on the actuator being sold. The switch is set to the correct position (may require adjustment if the actuator is equipped with rotation adjusters.) This saves the customer assembly time, ordering effort, and errors, and ensures that the unit received will work properly out of the box. Replacement switches are also tested at Rotomation on an actuator prior to shipping.

All switches have LED indicators for easy setup and troubleshooting.

- Be sure to connect properly and do not exceed maximum ratings; either will damage the switch
- Reed switch has built-in surge protection, others do not
- Switches and cables are rated NEMA 6, resistant to moisture, dust, and oil.
- Because Rotomation has tested each switch and has no control over how it might be connected in the field, switches are not covered by warranty.

2023 REPLACEMENT MAGNETIC SWITCHES			
CLAMP MOUNTED SWITCHES FOR TIE ROD UNITS			
PART NUMBER	SWITCH DESCRIPTION	LEAD DESCRIPTION	SWITCH SYMBOL
MS-TGL	REED, LED, SURGE PROTECTED	9' CABLE	GL
MS-TGC	REED, LED, SURGE PROTECTED	PIGTAIL & CONNECTOR	GC
MS-TRL	SOLID STATE, SINKING (NPN)	9' CABLE	RL
MS-TRC	SOLID STATE, SINKING (NPN)	PIGTAIL & CONNECTOR	RC
MS-TSL	SOLID STATE, SOURCING (PNP)	9' CABLE	SL
MS-TSC	SOLID STATE, SOURCING (PNP)	PIGTAIL & CONNECTOR	SC

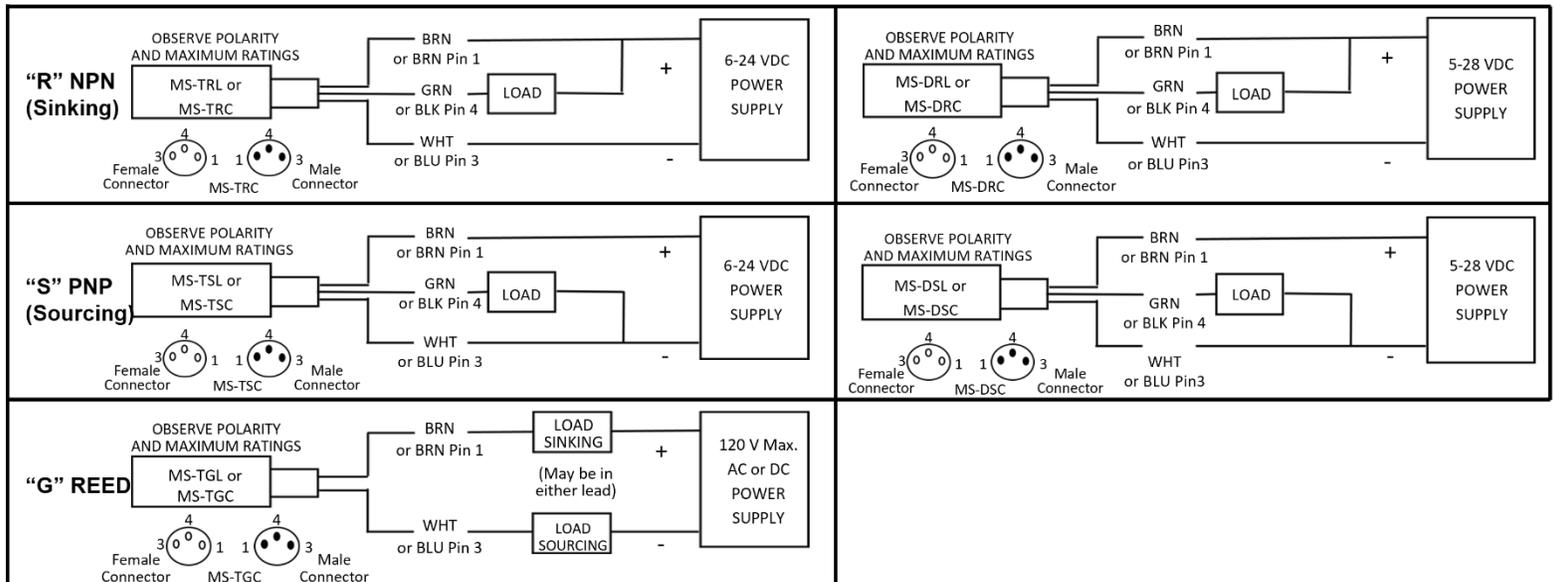
DOVETAIL SWITCHES FOR BLOCK UNITS A032, AL75, A752			
PART NUMBER	SWITCH DESCRIPTION	LEAD DESCRIPTION	SWITCH SYMBOL
MS-DRL	SOLID STATE, SINKING (NPN)	9' CABLE	RL
MS-DRC	SOLID STATE, SINKING (NPN)	PIGTAIL & CONN.	RC
MS-DSL	SOLID STATE, SOURCING (PNP)	9' CABLE	SL
MS-DSC	SOLID STATE, SOURCING (PNP)	PIGTAIL & CONN.	SC
MS-DGL	REED MAGNETIC SWITCH	DOVETAIL, LEAD	GL

EXTENSION CABLES FOR SWITCHES WITH CONNECTORS	
ORDER AS SEPARATE LINE ITEM	
DESCRIPTION	PART #
2 METER LENGTH	MS-CC2
5 METER LENGTH	MS-CC5
10 METER LENGTH	MS-CC10

SWITCH MOUNTING CLAMPS	
DESCRIPTION	PART #
TIE ROD SWITCH CLAMP FOR A01, A1, A12, X1, X12, S1, S12, PA01	MS-SC1
TIE ROD SWITCH CLAMP FOR A2, A22, A4, A42, X2, X22, X4, X42, S2, S22, S4, S42, AND ROTARY SECTION OF PA2, PA22	MS-SC2
BAND SWITCH CLAMP FOR 1-3/8" BORE TIE ROD ACTUATORS: A3, A32, S3, S32, X3, X32 AND LINEAR CYLINDER ON PA2, PA3, PX2	MS-SC3
TIE ROD SWITCH CLAMP FOR MOUNTING DOVETAIL SWITCHES ON ALL TIE ROD ACTUATORS	MS-SC4

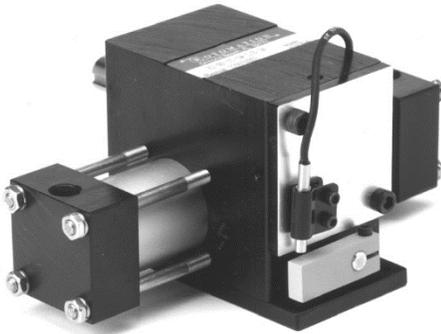
L = 9' LEAD    C = 6" PIGTAIL W/ 8 MM CONNECTOR

	SWITCHES FOR TIE ROD UNITS			SWITCHES FOR A032, A752, & AL75	
	R	S	G	R	S
SWITCHING VOLTAGE	6-24 VDC	6-24 VDC	5-120 VAC/VDC	5-28 VDC	5-28 VDC
SWITCHING CURRENT	.3A, MAX	.3A, MAX	.5A, MAX, 005 MIN	.2A, MAX	.2A, MAX
SWITCHING POWER	7.2W, MAX	7.2W, MAX	10W, MAX	4.8W, MAX	4.8W, MAX
VOLTAGE DROP	.5V	.5V	3.5V	1.0V, MAX	1.0V, MAX



NOTE: G switch does not work on standard products, requires special construction

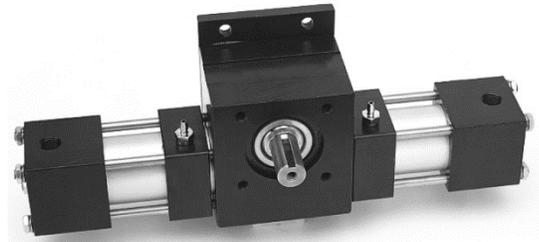
## OTHER SIGNAL OPTIONS



### INDEXING ACTUATOR EXTENDED PAWL SHAFT

The shaft rotates 7 degrees at index and reset. Customer can fabricate and install arm and switch, prox detector, or pilot valve for signaling.

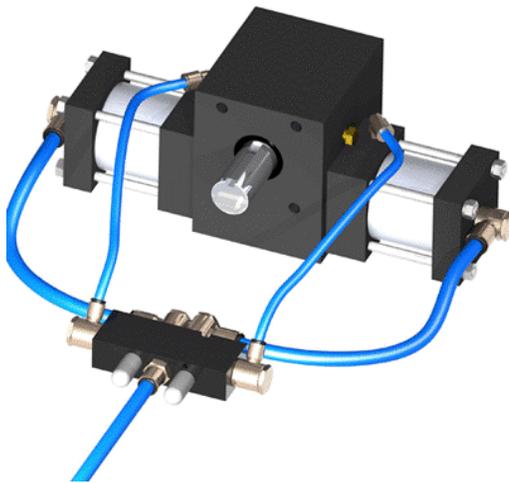
[View The Tech Guide](#)



### SIGNAL PORT

For use in explosive or other atmospheres or with air logic controls. Ports provide line pressure signal at the ends of rotation to actuate external devices. Fixed position, not adjustable.

See [Extreme Environments](#)



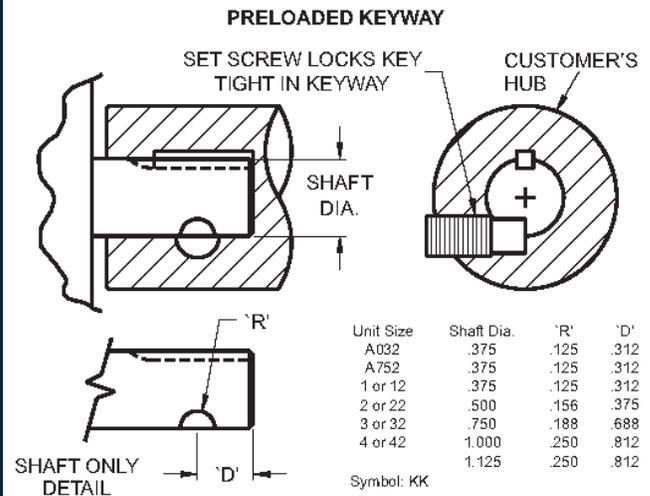
### AUTO-RUN SETUP & OPERATION

Pneumatic **signal** ports can be used to drive pilot-operated valves or other control elements for auto-cycle or other functions. This operation is excellent for applications requiring very simple automation or if the actuator is to operate in hazardous areas such as explosive environments, where intrinsically-safe components are required.

**Signal** ports are additional components that are mounted onto an actuator's cylinders and are available as a special **option** for any Rotomation tie rod actuator, including rotary, indexing, stepping, pick-and-place, or nitpicker actuators. Make sure to specify this during the actuator configuration.

Please note that you may need additional plumbing components to set up auto-run operation and the 4-way valves need to be pilot-operated.

## MATCH YOUR LOAD WITH SHAFT OPTIONS FOR ROTOMATION ACTUATORS



### SPECIAL SHAFTS

Designing the shaft to fit the application can save parts, improve accuracy, reduce space requirements, or add features. Rotomation actuators all have heavy-duty ball bearings and are manufactured to very close tolerances, so the actuator can often function as the complete bearing assembly for the product. Simply providing an extra-long shaft might eliminate a coupling, a pair of pillow blocks, and a shaft.

Other possibilities include:

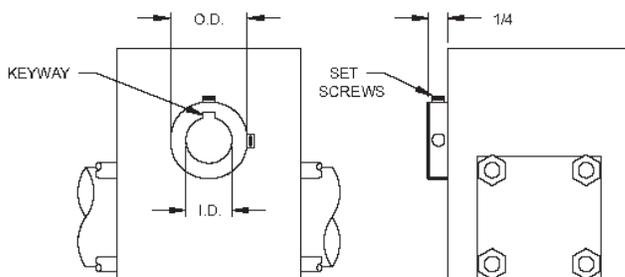
- Holes for air lines, shafts, cables, etc.
- Machined shapes for special couplings or functions
- Metric sizes
- Hollow shafts with internal splines or other features
- Collet spindles

Rotomation rotary actuators have one-piece pinion shafts of heat-treated alloy steel for impact strength and wear resistance. In most cases, the bearings are oversized, so the standard shaft is turned down as it exits the bearing. We stock blanks at full bearing diameter and extra long projection in both directions, giving a large envelope in which to create a custom shaft without impacting strength or delivery.

Indexer shafts cannot be made a larger diameter than the standard, but they can be made to any length.

For a special shaft, please include a sketch or complete description, including diameter, projection, keyway, and/or other features. If desired, we can incorporate these features into a solid model of the actuator for your customer to fit into their CAD assembly.

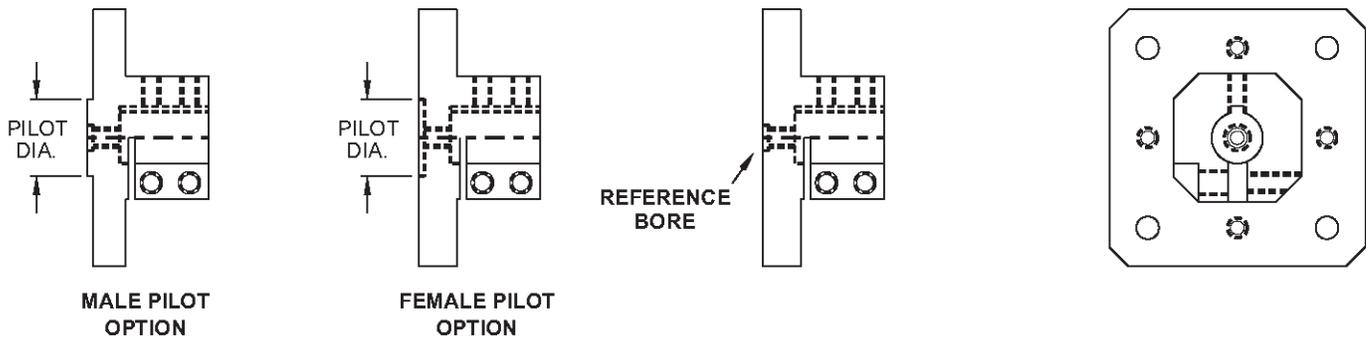
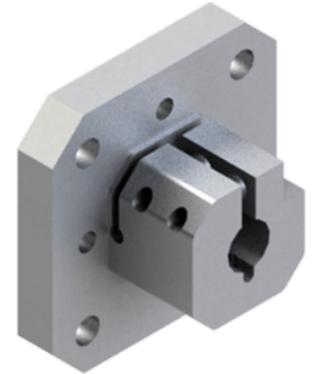
### HOLLOW SHAFT



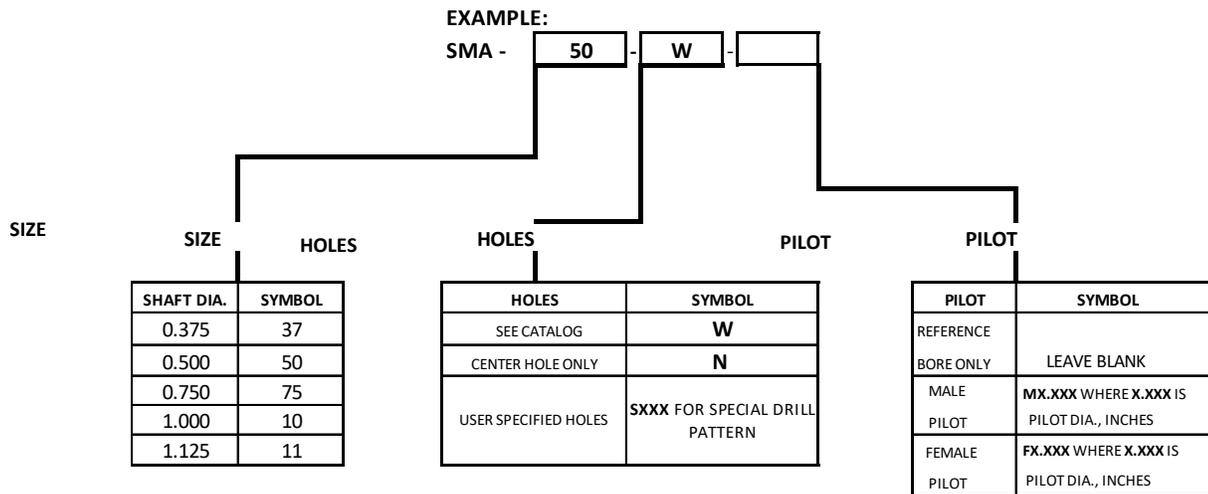
Unit	Shaft Symbol	Shaft I.D.	Keyway	Shaft O.D.	STD. BRG.	Set Screw
A1, A12, & A752	HS37	.3755/.3765	3/32 x 3/64	.625	PLAIN	8-32
A2, A22	HS37	.3755/.3765	3/32 x 3/64	.750	BALL	8-32
A3, A32	HS75	.751/.752	.187 x 3/32	1.378	BALL	10-32
	HS62	.626/.627	.187 x 3/32	1.378	BALL	10-32
A4, A42	HS75	.751/.752	.187 x 3/32	1.378	BALL	10-32

## SHAFT MOUNTING ADAPTERS FOR ROTOMATION ACTUATORS

[Rotomation shaft mounting adapters](#) (SMA) are designed specifically to provide our customers a simple, accurate way to adapt their load to our actuators (shown in the Part Number table to the right of the Part Number table). Our SMAs are available with standard mounting hole patterns ('W' option) or blank ('N' option) for easy customization in your own shop or to your specification in our CNC machine shop. They are made of clear anodized aluminum alloy and come with all necessary hardware. A reference bore on its top face, concentric with its shaft bore, makes customization an easy task. We install them onto our actuators if ordered together for shipping. Optional male or female pilots, accurately machined to your specified diameter, make it easy to install your tooling exactly on the center of rotation.



### 2023 SHAFT MOUNT ADAPTER ORDERING INFORMATION



**NOTES:**

1. Material: Clear anodized aluminum.
2. User specified holes: Send drawing. The factory will assign a number XXX.
3. Adapters are stocked with no holes and with holes as shown. Special hole patterns and pilots are normally added after anodize and will expose bare aluminum.
4. Keyway is aligned with the sides of the plate. Reference bore "R" is concentric with a shaft bore within .001 TIR.

## EXTREME ENVIRONMENT/PROTECTION OPTIONS FOR ROTOMATION ACTUATORS

### Washdown “J” Option

For applications where the actuator will be exposed to fluids, corrosive materials, or excessive dust, we offer our washdown (J) option in the following products and configurations. The J option includes sealing of any port of entry into the actuator, stainless steel shafts in rotary actuators/nickel or chrome plated shafts in indexing actuators, and all exposed hardware in stainless steel. A body vent port will be added to rotary actuators. Position of port to be specified by customer as a digit following J, eg. J1. Please request vent port location guide for more information. Vent should be plumbed to a clean, dry area to allow the product to breathe without ingesting contaminants.

ACTUATOR	STANDARD SHAFT SEALS	STANDARD WASHDOWN SHAFT SEALS (OPTION J)	OPTIONAL WASHDOWN SEALS (OPTIONS V + J)
AL75	Standard sealed ball bearings (nitrile)	Nitrile O ring in PET plain bearing	Fluorocarbon O ring in PET plain bearing
A032, A752, A01, A1, A12, S1, PA01, S4	Standard sealed ball bearings (nitrile)	Not Available	Not Available
A2, A22, A3, A32, A4, A42, S3, S32	Standard sealed ball bearings (nitrile)	PTFE shaft seals with nitrile O rings	PFTE shaft seals with fluorocarbon O rings
S2, X1, X2, X12, X3, X32, X4, X42	Nitrile shaft seals	Nitrile shaft seals	PFTE shaft seals
PA2, PA22	Standard sealed bearings, nitrile rod wiper	Enclosed ball bearing, nitrile rod wiper	Enclosed ball bearing, fluorocarbon rod wiper

**STAINLESS STEEL CONSTRUCTION:** For food processing or other extreme environments, all external components except indexer shaft can be fabricated of specified stainless alloys.



### A42 Stainless Steel Rotary Actuator

The reliability and durability of these units largely eliminate the remove-and-replace production interruptions needed for units with less chemical resistance. We can produce just about any of our actuators in a suitable stainless alloy upon request. When nothing else will hold up, your customers will save money going with stainless steel.

**FLUOROCARBON SEALS:** Does not include shaft/bearing seals except as noted above.

**SURFACE TREATMENT:** For aggressive environments, electroless nickel or hard anodized aluminum, both with or without PTFE are available on special order.

**PURGE OR VENT PORTS:** Standard on indexers, optional others for clean room, explosive, or washdown environments

**SPECIAL DUTY GREASE:** Internal lubrication of food grade, synthetic, or Krytox® grease. Available by request on any product.

### – OTHER SPECIAL SERVICE OPTIONS –

**HIGH CYCLE LIFE (HEAVY DUTY) CONSTRUCTION:** Includes PTFE piston wear rings on size 4, acetal pistons on sizes 2 and 3 long life, carboxylated piston seals (unless V or T option is ordered.)

Option A has hard coated ID aluminum cylinder tubes, option K has honed and chromed ID/powder coat OD steel cylinders, not available on size 3 actuators. O rings at inner ends of cylinders. Cannot be combined with switches.

**OIL SERVICE SEALS (PRETENSIONED):** Recommended to minimize leakage, increases breakaway pressure. Option T available on most products.

**HYDRAULIC SERVICE:** Extra long pistons, oil service seals, and/or high strength tie rods. Option HP available on 1-2” bore tie rod rotary actuators.

## REPAIR SERVICES & PRODUCT WARRANTY FOR ROTOMATION ACTUATORS

### REPAIR SERVICES

All returns require an RMA issued by Rotomation. If Rotomation agrees that it is likely that the repair will be done under warranty, no purchase order is required. Otherwise, the distributor should issue a purchase order for the unit to be evaluated for repair. Requests for expedited service should be made at that time.

If the problem is covered by warranty, Rotomation will promptly repair and return the unit with no-charge billing. Otherwise, the unit will be evaluated within the agreed-upon schedule and a quotation to repair will be supplied. The estimated price will include the evaluation and repair charges from the chart on the right, plus list prices for seals and other parts as required to return the product to essentially new functionality. Cosmetic damage will not be repaired.

If the customer chooses not to proceed with the repair, or if thirty days pass after the quote without an order, the distributor will be billed for the evaluation charge accordingly. Upon request, the unit will be returned disassembled at the owner's expense.

### ROTOMATION PRODUCT WARRANTY

Rotomation products are warranted to be free of defects in materials and workmanship for a period of two years from the date of shipment. This warranty does not cover products determined by Rotomation to have been subject to misuse, abnormal conditions, overload, or misapplication, or that have been altered or improperly repaired after shipment.

Electronic sensors are tested by Rotomation prior to shipment but are not covered by this warranty.

Products considered to be defective must be returned to Rotomation with transportation paid by the buyer, clearly marked with an RMA number issued by Rotomation. The sole remedy to the buyer is the repair or replacement of the product or refund of its purchase price, at Rotomation's discretion.

This warranty as stated is the only liability of Rotomation to the buyer or its customers. Rotomation gives no other warranty, express or implied, regarding merchantability or fitness for a particular use. Rotomation will not be liable for any consequential or indirect damages of any kind suffered by the buyer or third party.

Please contact our office with any questions:

Phone: 386-676-6377

Email: [sales@rotomation.com](mailto:sales@rotomation.com)



### **WHO WE ARE**

Our company is like a family. We have very competent associates, half of whom have worked here for most of their lives. We remain a small company, competing with companies thousands of times our size. We view our work as meaningful and responsible and get a thrill out of solving problems and producing products.

*- Norman Lane*

